

DIPENTENE

GHS Safety Data Sheet

Version No:8
Page 1 of 12

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

DIPENTENE

PROPER SHIPPING NAME

DIPENTENE

PRODUCT USE

■ Monoterpene.

Solvent for resins, polymers, rosin, ester gum, alkyd resins, waxes. Component of paints, inks, varnishes, coatings, furniture polishes. In paint strippers because of solvency and wetting properties. Used in rubber compounding and reclaiming. Manufacture of terpene polymers. Pure grades used in perfumes; flavourings.
Fragrance

SUPPLIER

Company: S D FINE- CHEM LIMITED

Address:

315- 317, T.V.Ind.Estate,

248, Worli Road

Mumbai- 400030,

India

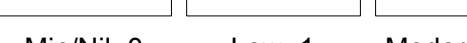
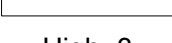
Telephone: 91- 22 24959898/99

Fax: 91- 22 2493 7232

Email: technical@sdfine.com

Section 2 - HAZARDS IDENTIFICATION

HAZARD RATINGS

Flammability			
Toxicity			
Body Contact			
Reactivity			
Chronic			

SCALE: Min/Nil=0 Low=1 Moderate=2 High=3 Extreme=4

GHS Classification

Acute Aquatic Hazard Category 2

Acute Toxicity Category 5

Aspiration Hazard Category 1

Chronic Aquatic Hazard Category 1

Eye Irritation Category 2B

Flammable Liquid Category 3

Oxidizing Liquid Category 3

Skin Corrosion/Irritation Category 2

Skin Sensitizer Category 1

STOT - SE Category 3

STOT - SE Category 3

continued...

DIPENTENE



EMERGENCY OVERVIEW

HAZARD DANGER

Determined by using GHS criteria

H226	Flammable liquid and vapour.
H272	May intensify fire; oxidiser.
H303	May be harmful if swallowed
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H320	Causes eye irritation
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H401	Toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P220	Keep/Store away from clothing/ ... /combustible materials.
P221	Take any precaution to avoid mixing with combustibles.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion- proof electrical/ventilating/lighting/ ... /equipment
P242	Use only non- sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash ... thoroughly after handling.
P271	Use only outdoors or in a well- ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P331	Do NOT induce vomiting.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P363	Wash contaminated clothing before reuse.
P391	Collect spillage.

Storage

P403+P233	Store in a well- ventilated place. Keep container tightly closed.
P403+P235	Store in a well- ventilated place. Keep cool.
P405	Store locked up.

Disposal

P501	Dispose of contents/container to ...
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continued...

DIPENTENE

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
dipentene	138-86-3	60-98
as racemic mixture of		
d- limonene	5989-27-5	10
l- limonene	5989-54-8	
The commercial product contains		
other terpenes in varying amounts.		
p- cymene	99-87-6	

Section 4 - FIRST AID MEASURES

SWALLOWED

- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

EYE

- If this product comes in contact with the eyes:
- Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- Seek medical attention without delay; if pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin contact occurs:
- Immediately remove all contaminated clothing, including footwear.
- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.

NOTES TO PHYSICIAN

- Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically.

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

- Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO₂ 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
 - May be violently or explosively reactive.
 - Wear breathing apparatus plus protective gloves.
 - Prevent, by any means available, spillage from entering drains or water course.
- When any large container (including road and rail tankers) is involved in a fire, consider evacuation by 500 metres in all directions.

FIRE/EXPLOSION HAZARD

- Liquid and vapour are flammable.
- Moderate fire hazard when exposed to heat or flame.
- Vapour forms an explosive mixture with air.
- Moderate explosion hazard when exposed to heat or flame.

Combustion products include: carbon monoxide (CO), carbon dioxide (CO₂), other pyrolysis products typical of burning organic material.

WARNING: Long standing in contact with air and light may result in the formation of potentially explosive peroxides.

FIRE INCOMPATIBILITY

- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result.

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact by using protective equipment.

MAJOR SPILLS

■ CARE: Absorbent materials wetted with occluded oil must be moistened with water as they may auto-oxidize, become self heating and ignite.

Some oils slowly oxidise when spread in a film and oil on cloths, mops, absorbents may autoxidise and generate heat, smoulder, ignite and burn. In the workplace oily rags should be collected and immersed in water.

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Containers, even those that have been emptied, may contain explosive vapours.
- Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- DO NOT allow clothing wet with material to stay in contact with skin.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of overexposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.

SUITABLE CONTAINER

- Packing as supplied by manufacturer.
- Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C).

STORAGE INCOMPATIBILITY

■ d-Limonene:

- forms unstable peroxides in storage, unless uninhibited; may polymerise
- reacts with strong oxidisers and may explode or combust
- is incompatible with strong acids, including acidic clays, peroxides, halogens, vinyl chloride and iodine pentafluoride
- flow or agitation may generate electrostatic charges due to low conductivity.
- The various oxides of nitrogen and peroxyacids may be dangerously reactive in the presence of alkenes. BRETHERICK L.: Handbook of Reactive Chemical Hazards
- Avoid reaction with strong Lewis or mineral acids.
- Reaction with halogens requires carefully controlled conditions.
- Free radical initiators should be avoided.
- The interaction of alkenes and alkynes with nitrogen oxides and oxygen may produce explosive addition products; these may form at very low temperatures and explode on heating to higher temperatures (the addition products from 1,3-butadiene and cyclopentadiene form rapidly at -150 C and ignite or explode on warming to -35 to -15 C). These derivatives ("pseudo-nitrosites") were formerly used to characterise terpene hydrocarbons.
- Exposure to air must be kept to a minimum so as to limit the build-up of peroxides which will concentrate in bottoms if the product is distilled. The product must not be distilled to dryness if the peroxide concentration is substantially above 10 ppm (as active oxygen) since explosive decomposition may occur. Distillate must be immediately inhibited to prevent peroxide formation. The effectiveness of the antioxidant is limited once the peroxide levels exceed 10 ppm as active oxygen. Addition of more inhibitor at this point is generally ineffective. Prior to distillation it is recommended that the product should be washed with aqueous ferrous ammonium sulfate to destroy peroxides; the washed product should be immediately re-inhibited.
- A range of exothermic decomposition energies for double bonds is given as 40-90 kJ/mol. The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment. For example, in "open vessel processes" (with man-hole size openings, in an industrial setting), substances with exothermic decomposition energies below 500 J/g are unlikely to present a danger, whilst those in "closed vessel processes" (opening is a safety valve or bursting disk) present some danger where the decomposition energy exceeds 150 J/g.

BRETHERICK: Handbook of Reactive Chemical Hazards, 4th Edition

- The reaction of ozone with alkenes is believed to proceed via the formation of a vibrationally excited Primary Ozonide (POZ) which falls apart to give a vibrationally excited Criegee Intermediate (CI) The CI can decompose to give OH radicals, or be stabilised. This may be of relevance in atmospheric chemistry.

HAZARD:

- Although anti-oxidants may be present, in the original formulation, these may deplete over time as they come into contact with air.
- Rags wet / soaked with unsaturated hydrocarbons / drying oils may auto-oxidise; generate heat and, in-time, smoulder and ignite. This is especially the case where oil-soaked materials are folded, bunched, compressed, or piled together - this allows the heat to accumulate or even accelerate the reaction
- Oily cleaning rags should be collected regularly and immersed in water, or spread to dry in safe-place away from direct sunlight or stored, immersed, in solvents in suitably closed containers.
- Avoid reaction with oxidising agents.

STORAGE REQUIREMENTS

- Store in original containers in approved flammable liquid storage area.
- Store away from incompatible materials in a cool, dry, well-ventilated area.
- DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- No smoking, naked lights, heat or ignition sources.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

The following materials had no OELs on our records

- dipentene:

CAS:138- 86- 3 CAS:7705- 14- 8 CAS:68761- 20- 6

DIPENTENE

- | | | |
|----------------|-----------------|----------------|
| • d- limonene: | CAS:5989- 27- 5 | CAS:138- 86- 3 |
| • l- limonene: | CAS:5989- 54- 8 | |
| • p- cymene: | CAS:99- 87- 6 | |

MATERIAL DATA

DIPENTENE:

D-LIMONENE:

L-LIMONENE:

- for d-Limonene:

CEL TWA: 30 ppm, 165.6 mg/m³ (compare WEEL-TWA*)

A Workplace Environmental Exposure Level* has been established by AIHA (American Industrial Hygiene Association) who have produced the following rationale:

d-Limonene is not acutely toxic. In its pure form it is not a sensitiser but is irritating to the skin.

DIPENTENE:

CEL TWA: 100 ppm, 550 mg/m³

L-LIMONENE:

CEL TWA: 100 ppm, 550 mg/m³

P-CYMENE:

- Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat.

Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations.

CEL TWA: 25 ppm, 140 mg/m³; STEL: 35 ppm, 190 mg/m³

[compare OEL TWA (Sweden)]

PERSONAL PROTECTION



RESPIRATOR

- Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

EYE

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

HANDS/FEET

- Wear chemical protective gloves, eg. PVC.
- Wear safety footwear or safety gumboots, eg. Rubber.

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.

- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity.

DIPENTENE

OTHER

- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets), non sparking safety footwear.

ENGINEERING CONTROLS

■ Care: Atmospheres in bulk storages and even apparently empty tanks may be hazardous by oxygen depletion. Atmosphere must be checked before entry.

Requirements of State Authorities concerning conditions for tank entry must be met. Particularly with regard to training of crews for tank entry; work permits; sampling of atmosphere; provision of rescue harness and protective gear as needed.

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Colourless to very pale yellow flammable liquid; floats on water. Available in a range of grades. Pure grades have a pleasant lemon-like odour. Commercial grades may contain p-cymene, p-menthane, terpinolene, alpha-terpinene and have a mint / turpentine odour. Mixes with alcohol, hydrocarbons and ether. Dipentene is the optically inactive (racemic) mixture of d-limonene and l-limonene. A naturally occurring non petroleum aromatic hydrocarbon.

PHYSICAL PROPERTIES

Liquid.

Does not mix with water.

Floats on water.

State	Liquid	Molecular Weight	136.23
Melting Range (°C)	- 96	Viscosity	Not Available
Boiling Range (°C)	178	Solubility in water (g/L)	Immiscible
Flash Point (°C)	46	pH (1% solution)	Not applicable.
Decomposition Temp (°C)	Not Available	pH (as supplied)	Not applicable
Autoignition Temp (°C)	237	Vapour Pressure (kPa)	0.13 at 14 C.
Upper Explosive Limit (%)	6.1	Specific Gravity (water=1)	0.842 at 20 C.
Lower Explosive Limit (%)	0.7	Relative Vapour Density (air=1)	4.66
Volatile Component (%vol)	Not available.	Evaporation Rate	Not available

Section 10 - CHEMICAL STABILITY AND REACTIVITY INFORMATION

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

- Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result. Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis).
- Accidental ingestion of the material may be damaging to the health of the individual.
- Terpenes and their oxygen-containing counterparts, the terpenoids, produce a variety of physiological effects. Pine oil monoterpenes, for example, produce a haemorrhagic gastritis characterised by stomach pain and bleeding and vomiting.

EYE

- Limited evidence exists, or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals and/or is expected to produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.

SKIN

- The material produces moderate skin irritation; evidence exists, or practical experience predicts, that the material either □□• produces moderate inflammation of the skin in a substantial number of individuals following direct contact, and/or □□• produces significant, but moderate, inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation being present twenty-four hours or more after the end of the exposure period.
 - Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.
 - Open cuts, abraded or irritated skin should not be exposed to this material.
 - Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects.
- Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
- Application of d-limonene produced moderate irritation to both intact and abraded skin.
- High purity d-limonene does not cause significant allergic reaction in guinea pigs; d-limonene, exposed to air for 2-months, sensitised the animals and it is surmised that allergenic compounds are formed after prolonged air contact.

INHALED

- Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.
 - Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.
 - Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation.
- In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage.
- Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression - characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination.
 - Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness.
- Serious poisonings may result in respiratory depression and may be fatal.

CHRONIC HEALTH EFFECTS

- Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals.
- On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.
- In the presence of air, a number of common flavour and fragrance chemicals can form peroxides surprisingly fast. Antioxidants can in most cases minimise the oxidation.
- Peroxidisable terpenes and terpenoids should only be used when the level of peroxides is kept to the lowest practicable level, for instance by adding antioxidants at the time of production. Such products should have a peroxide value of less than 10 millimoles peroxide per liter.

DIPENTENE

Hydroperoxides of d-limonene are potent contact allergens when studied in guinea pigs. They may result when d-limonene is unstabilised against oxidation, or upon prolonged standing at room temperature and/ or upon exposure to light, or when stabiliser levels diminish.

Sensitisation may result in allergic dermatitis responses including rash, itching, hives or swelling of extremities.

TOXICITY AND IRRITATION

■ Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type.

The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic).

This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis.

d-Limonene is readily absorbed by inhalation and ingestion. Dermal absorption is reported to be lower than by the inhalation route.

Limonene exhibits low acute toxicity by all three routes in animals.

CARCINOGEN

d- Limonene (NB: Overall evaluation downgraded to Group 3 with supporting evidence from other relevant data)

International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs

Group

3

Section 12 - ECOLOGICAL INFORMATION

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

This material and its container must be disposed of as hazardous waste.

Avoid release to the environment.

Refer to special instructions/ safety data sheets.

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
d- limonene	HIGH	No Data Available	LOW	MED
l- limonene	No Data Available	No Data Available	MED	
p- cymene	HIGH	No Data Available	MED	MED

GESAMP/EHS COMPOSITE LIST - GESAMP Hazard Profiles

Name / Cas No / RTECS No	EHS	TRN	A1a	A1b	A1	A2	B1	B2	C1	C2	C3	D1	D2	D3	E1	E2	E3
Dipentene / CAS:138- 86- 3 /	686	278	4		4	NR	2	NI	0	0	(2)	2	2	S		F	3

Legend:

EHS=EHS Number (EHS=GESAMP Working Group on the Evaluation of the Hazards of Harmful Substances Carried by Ships) NRT=Net Register Tonnage, A1a=Bioaccumulation log Pow, A1b=Bioaccumulation BCF, A1=Bioaccumulation, A2=Biodegradation, B1=Acuteaquatic toxicity LC/ECIC50 (mg/l), B2=Chronic aquatic toxicity NOEC (mg/l), C1=Acute mammalian oral toxicity LD50 (mg/kg), C2=Acute mammalian dermal toxicity LD50 (mg/kg), C3=Acute mammalian inhalation toxicity LC50 (mg/kg), D1=Skin irritation & corrosion, D2=Eye irritation& corrosion, D3=Long-term health effects, E1=Tainting, E2=Physical effects on wildlife & benthic habitats, E3=Interference with coastal amenities,

For column A2: R=Readily biodegradable, NR=Not readily biodegradable.

For column D3: C=Carcinogen, M=Mutagenic, R=Reprotoxic, S=Sensitising, A=Aspiration hazard, T=Target organ systemic toxicity, L=Lunginjury, N=Neurotoxic, I=Immunotoxic.

continued...

DIPENTENE

For column E1: NT=Not tainting (tested), T=Tainting test positive.
For column E2: Fp=Persistent floater, F=Floater, S=Sinking substances.
The numerical scales start from 0 (no hazard), while higher numbers reflect increasing hazard.
(GESAMP/EHS Composite List of Hazard Profiles - Hazard evaluation of substances transported by ships)

Section 13 - DISPOSAL CONSIDERATIONS

- Containers may still present a chemical hazard/ danger when empty.
 - Return to supplier for reuse/ recycling if possible.
- Otherwise:
- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
 - Where possible retain label warnings and MSDS and observe all notices pertaining to the product.
- Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area.
- A Hierarchy of Controls seems to be common - the user should investigate:
- Reduction.
 - DO NOT allow wash water from cleaning or process equipment to enter drains.
 - It may be necessary to collect all wash water for treatment before disposal.
 - In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
 - Where in doubt contact the responsible authority.
 - Recycle wherever possible.
 - Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
 - Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material).
 - Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION



Labels Required: FLAMMABLE LIQUID

HAZCHEM: 3Y

Land Transport UNDG:

Class or division:	3	Subsidiary risk:	None
UN No.:	2052	UN packing group:	III
Shipping Name:DIPENTENE			

Air Transport IATA:

ICAO/IATA Class:	3	ICAO/IATA Subrisk:	None
UN/ID Number:	2052	Packing Group:	III
Special provisions:	None		

Shipping name:DIPENTENE

Maritime Transport IMDG:

IMDG Class:	3	IMDG Subrisk:	P
UN Number:	2052	Packing Group:	III
EMS Number:	F- E, S- E	Special provisions:	None
Limited Quantities:	5 L	Marine Pollutant:	Yes
Shipping name:DIPENTENE			

continued...

DIPENTENE

GESAMP hazard profiles for this material can be found in section 12 of the MSDS.

Section 15 - REGULATORY INFORMATION

REGULATIONS

dipentene (CAS: 138-86-3,7705-14-8,68761-20-6) is found on the following regulatory lists;

"GESAMP/EHS Composite List - GESAMP Hazard Profiles", "IMO IBC Code Chapter 17: Summary of minimum requirements", "IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk", "International Fragrance Association (IFRA) Standards Specification", "International Fragrance Association (IFRA) Survey: Transparency List", "OECD List of High Production Volume (HPV) Chemicals", "OSPAR National List of Candidates for Substitution – United Kingdom", "South Africa Classification and labelling of dangerous substances and preparations for sale and handling", "South Africa List of classification and labelling of chemicals in accordance with the Globally Harmonized System (GHS)"

Regulations for ingredients

d-limonene (CAS: 5989-27-5,138-86-3) is found on the following regulatory lists;

"GESAMP/EHS Composite List - GESAMP Hazard Profiles", "IMO IBC Code Chapter 17: Summary of minimum requirements", "IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk", "International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs", "International Fragrance Association (IFRA) Standards Specification", "International Fragrance Association (IFRA) Survey: Transparency List", "OECD List of High Production Volume (HPV) Chemicals", "OSPAR List of Substances of Possible Concern", "OSPAR National List of Candidates for Substitution – Norway", "OSPAR National List of Candidates for Substitution – United Kingdom", "South Africa List of classification and labelling of chemicals in accordance with the Globally Harmonized System (GHS)"

l-limonene (CAS: 5989-54-8) is found on the following regulatory lists;

"GESAMP/EHS Composite List - GESAMP Hazard Profiles", "IMO IBC Code Chapter 17: Summary of minimum requirements", "IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk", "International Fragrance Association (IFRA) Standards Specification", "International Fragrance Association (IFRA) Survey: Transparency List", "South Africa List of classification and labelling of chemicals in accordance with the Globally Harmonized System (GHS)"

p-cymene (CAS: 99-87-6) is found on the following regulatory lists;

"GESAMP/EHS Composite List - GESAMP Hazard Profiles", "IMO IBC Code Chapter 17: Summary of minimum requirements", "IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk", "IMO Provisional Categorization of Liquid Substances - List 2: Pollutant only mixtures containing at least 99% by weight of components already assessed by IMO", "International Fragrance Association (IFRA) Survey: Transparency List", "OECD List of High Production Volume (HPV) Chemicals", "OSPAR List of Chemicals for Priority Action", "South Africa List of classification and labelling of chemicals in accordance with the Globally Harmonized System (GHS)"

Section 16 - OTHER INFORMATION

Denmark Advisory list for selfclassification of dangerous substances

Substance	CAS	Suggested codes
p- cymene	99- 87- 6	N; R51/53

INGREDIENTS WITH MULTIPLE CAS NUMBERS

Ingredient Name	CAS
dipentene	138- 86- 3, 7705- 14- 8, 68761- 20- 6
d- limonene	5989- 27- 5, 138- 86- 3

■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by using available literature references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

The above information is believed to be accurate and represent the best information currently available to us, but does not represent any warranty expressed or implied of the properties of the product. User should make their own investigation to determine the suitability of the information for their particular purpose.

continued...

DIPENTENE

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