

PHOSPHOROUS PENTACHLORIDE

GHS Safety Data Sheet

Version No:4

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Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

PHOSPHORUS PENTACHLORIDE

OTHER NAMES

Cl₅-P, PCl₅, "phosphorane, pentachloride-", "phosphoric chloride", "phosphorous pentachloride", "phosphorus perchloride"

PROPER SHIPPING NAME

PHOSPHORUS PENTACHLORIDE

PRODUCT USE

Catalyst in the manufacture of acetylcellulose; for the replacement of hydroxyl groups by chloride, particularly in the conversion of acids to acid chlorides.

SUPPLIER

Company: S D FINE- CHEM LIMITED

Address:

315- 317, T.V. INDUSTRIAL ESTATE,

248, WORLI,

MUMBAI- 400030.INDIA.

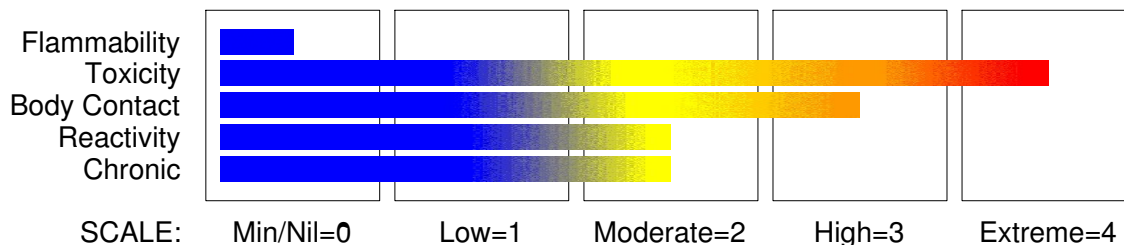
technical@sdfine.com

Telephone: 91- 22- 24959898

Telephone: 91- 22- 24959899

Fax: 91- 22- 24937232

HAZARD RATINGS



Section 2 - HAZARDS IDENTIFICATION

GHS Classification

Acute Toxicity (Inhalation) Category 4

Acute Toxicity (Oral) Category 4

Metal Corrosion Category 1

Organ Damage Category 2

continued...

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Section 2 - HAZARDS IDENTIFICATION

Skin Corrosion/Irritation Category 1B



EMERGENCY OVERVIEW

HAZARD

DANGER

Determined by using GHS criteria:

H332 H302 H373 H290 H314

Harmful if inhaled

Harmful if swallowed

May cause damage to organs through prolonged or repeated exposure by inhalation.

May be corrosive to metals

Causes severe skin burns and eye damage

Harmful to life in the soil

PRECAUTIONARY STATEMENTS

Prevention

Do not breathe dust or mist.

Do not breathe dust/fume/gas/mist/vapours/spray.

Wash hands thoroughly after handling.

Do not eat, drink or smoke when using this product.

Wash thoroughly after handling.

Avoid breathing dust/fume/gas/mist/vapours/spray.

Wear protective gloves/clothing and eye/face protection.

Use only outdoors or in a well ventilated area.

Response

Call a POISON CENTER or doctor/physician if you feel unwell.

IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.

Immediately call a POISON CENTER or doctor/physician.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Wash contaminated clothing before reuse.

Get medical advice/attention if you feel unwell.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

Specific treatment: refer to Label or MSDS.

If on skin or hair: remove/take off immediately all contaminated clothing. Rinse with water/shower.

Absorb spillage to prevent material damage.

Storage

Store in a corrosive resistant container with a resistant liner.

Store locked up.

Disposal

Dispose of contents and container in accordance with relevant legislation.

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Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
phosphorus pentachloride	10026-13-8	> 99
reacts with water and moist air to produce hydrogen chloride	7647-01-0	
phosphoric acid	7664-38-2	

Section 4 - FIRST AID MEASURES

SWALLOWED

- For advice, contact a Poisons Information Centre or a doctor at once.
- Urgent hospital treatment is likely to be needed.
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Transport to hospital or doctor without delay.

EYE

- If this product comes in contact with the eyes:
- Immediately hold eyelids apart and flush the eye continuously with running water.
 - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
 - Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.
 - Transport to hospital or doctor without delay.
 - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin or hair contact occurs:
- Immediately flush body and clothes with large amounts of water, using safety shower if available.
 - Quickly remove all contaminated clothing, including footwear.
 - Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.
 - Transport to hospital, or doctor.

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor, without delay.

NOTES TO PHYSICIAN

For acute or short term repeated exposures to strong acids:

- Airway problems may arise from laryngeal edema and inhalation exposure. Treat with 100% oxygen initially.

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Section 4 - FIRST AID MEASURES

- Respiratory distress may require cricothyroidotomy if endotracheal intubation is contraindicated by excessive swelling
- Intravenous lines should be established immediately in all cases where there is evidence of circulatory compromise.
- Strong acids produce a coagulation necrosis characterised by formation of a coagulum (eschar) as a result of the dessicating action of the acid on proteins in specific tissues.

INGESTION:

- Immediate dilution (milk or water) within 30 minutes post ingestion is recommended.
- DO NOT attempt to neutralise the acid since exothermic reaction may extend the corrosive injury.
- Be careful to avoid further vomit since re-exposure of the mucosa to the acid is harmful. Limit fluids to one or two glasses in an adult.
- Charcoal has no place in acid management.
- Some authors suggest the use of lavage within 1 hour of ingestion.

SKIN:

- Skin lesions require copious saline irrigation. Treat chemical burns as thermal burns with non-adherent gauze and wrapping.
- Deep second-degree burns may benefit from topical silver sulfadiazine.

EYE:

- Eye injuries require retraction of the eyelids to ensure thorough irrigation of the conjunctival cul-de-sacs. Irrigation should last at least 20-30 minutes. DO NOT use neutralising agents or any other additives. Several litres of saline are required.
 - Cycloplegic drops, (1% cyclopentolate for short-term use or 5% homatropine for longer term use) antibiotic drops, vasoconstrictive agents or artificial tears may be indicated dependent on the severity of the injury.
 - Steroid eye drops should only be administered with the approval of a consulting ophthalmologist).
- [Ellenhorn and Barceloux: Medical Toxicology].

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- DO NOT use water on fires.
- Avoid spraying water onto liquid pools.
- Do not approach containers suspected to be hot.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

FIRE/EXPLOSION HAZARD

- Non combustible.
- Not considered to be a significant fire risk.
- Acids may react with metals to produce hydrogen, a highly flammable and explosive gas.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- May emit corrosive, poisonous fumes. May emit acrid smoke.

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Section 5 - FIRE FIGHTING MEASURES

Decomposition may produce toxic fumes of: hydrogen chloride, phosphorus oxides (PO_x).

FIRE INCOMPATIBILITY

Keep dry.

NOTE: May develop pressure in containers; open carefully. Vent periodically.

Personal Protective Equipment

Breathing apparatus.

Gas tight chemical resistant suit.

Limit exposure duration to 1 BA set 30 mins.

Section 6 - ACCIDENTAL RELEASE MEASURES

EMERGENCY PROCEDURES

MINOR SPILLS

- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid contact with skin and eyes.
- Control personal contact by using protective equipment.
- Use dry clean up procedures and avoid generating dust.
- Place in a suitable labelled container for waste disposal.

MAJOR SPILLS

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- Stop leak if safe to do so.
- Contain spill with sand, earth or vermiculite.
- Collect recoverable product into labelled containers for recycling.
- Neutralise/decontaminate residue.
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
- If contamination of drains or waterways occurs, advise emergency services.

EMERGENCY RESPONSE PLANNING GUIDELINES (ERPG)

The maximum airborne concentration below which it is believed that nearly all individuals could be exposed for up to one hour WITHOUT experiencing or developing

life-threatening health effects is:

phosphorus pentachloride 70 mg/m³

irreversible or other serious effects or symptoms which could impair an individual's ability to take protective action is:

phosphorus pentachloride 4.25 mg/m³

other than mild, transient adverse effects without perceiving a clearly defined odour is:

phosphorus pentachloride 2 mg/m³

The threshold concentration below which most people will experience no appreciable risk of health effects:

phosphorus pentachloride 1 mg/m³

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Section 6 - ACCIDENTAL RELEASE MEASURES

American Industrial Hygiene Association (AIHA)

Ingredients considered according to the following cutoffs

Very Toxic (T+)	$\geq 0.1\%$	Toxic (T)	$\geq 3.0\%$
R50	$\geq 0.25\%$	Corrosive (C)	$\geq 5.0\%$
R51	$\geq 2.5\%$		
else	$\geq 10\%$		

where percentage is percentage of ingredient found in the mixture

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS



+: May be stored together

O: May be stored together with specific precautions

X: Must not be stored together

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- **WARNING:** To avoid violent reaction, ALWAYS add material to water and NEVER water to material.
- Avoid smoking, naked lights or ignition sources.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately. Launder contaminated clothing before re-use.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

SUITABLE CONTAINER

DO NOT use aluminium or galvanised containers.

Glass container.

- Lined metal can, lined metal pail/ can.
- Plastic pail.
- Polyliner drum.
- Packing as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

STORAGE INCOMPATIBILITY

Avoid strong bases.

- Inorganic acids are generally soluble in water with the release of hydrogen ions. The

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Section 7 - HANDLING AND STORAGE

resulting solutions have pH's of less than 7.0.

- Inorganic acids neutralise chemical bases (for example: amines and inorganic hydroxides) to form salts.
 - Neutralisation can generate dangerously large amounts of heat in small spaces.
 - The dissolution of inorganic acids in water or the dilution of their concentrated solutions with additional water may generate significant heat.
 - The addition of water to inorganic acids often generates sufficient heat in the small region of mixing to cause some of the water to boil explosively. The resulting "bumping" can spatter the acid.
 - Inorganic acids react with active metals, including such structural metals as aluminum and iron, to release hydrogen, a flammable gas.
 - Inorganic acids can initiate the polymerisation of certain classes of organic compounds.
 - Inorganic acids react with cyanide compounds to release gaseous hydrogen cyanide.
 - Inorganic acids generate flammable and/or toxic gases in contact with dithiocarbamates, isocyanates, mercaptans, nitrides, nitriles, sulfides, and strong reducing agents. Additional gas-generating reactions occur with sulfites, nitrites, thiosulfates (to give H₂S and SO₃), dithionites (SO₂), and even carbonates.
 - Acids often catalyse (increase the rate of) chemical reactions.
- Segregate from alcohol, water.

Keep dry.

NOTE: May develop pressure in containers; open carefully. Vent periodically.

Avoid storage with alcohol, amines, aluminium, sodium, potassium.

Reacts with most common metals (except nickel and lead) to produce hydrogen gas which can form an explosive mixture with air.

A solution of phosphorus pentachloride in nitrobenzene is stable at 100 deg C but decomposes with accelerating violence above 120 deg C with evolution of nitrous fumes. Heated mixtures, with magnesium, incandesce. Violent reaction occurs with phos-phosphorus(III) oxide or hydroxylamine at ambient temperature. Phosphorus pentachloride ignites on contact with fluorine and explodes on contact with chlorine and chlorine dioxide. A dry mixture with urea exploded following heating probably as a result of the formation of nitrogen trichloride.

STORAGE REQUIREMENTS

- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

The following materials had no OELs on our records

- | | |
|-----------------------------|--|
| • phosphorus pentachloride: | CAS:10026- 13- 8 |
| • hydrogen chloride: | CAS:7647- 01- 0 CAS:7698- 05- 7 |
| • phosphoric acid: | CAS:7664- 38- 2 CAS:28602- 75- 7 CAS:178560- 73- 1 |

EMERGENCY EXPOSURE LIMITS

Material	Revised IDLH Value (mg/m ³)	Revised IDLH Value (ppm)
phosphorus pentachloride	70	
hydrogen chloride		50
phosphoric acid	1, 000	

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

ODOUR SAFETY FACTOR (OSF)

OSF=1.3 (phosphorus pentachloride)

Exposed individuals are NOT reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class C, D or E.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

Classification into classes follows:

Class	OSF	Description
A	550	Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV- TWA for example) is being reached, even when distracted by working activities
B	26- 550	As " A" for 50- 90% of persons being distracted
C	1- 26	As " A" for less than 50% of persons being distracted
D	0.18- 1	10- 50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached
E	<0.18	As " D" for less than 10% of persons aware of being tested

MATERIAL DATA

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no -observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five -category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation
- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

The TLV-TWA is thought to be protective against irritation of the eyes and respiratory system due to the hydrolysis products, hydrogen chloride and phosphoric acid.

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

INGREDIENT DATA

HYDROGEN CHLORIDE:

Odour Threshold Value: 0.262 ppm (detection), 10.06 ppm (recognition)

NOTE: Detector tubes for hydrochloric acid, measuring in excess of 1 ppm, are available commercially.

Hydrogen chloride is a strong irritant to the eyes, mucous membranes and skin. Chronic exposure produces a corrosive action on the teeth. Reports of respiratory irritation following short-term exposure at 5 ppm have led to the recommended TLV-C. There is no indication that skin contact with hydrogen chloride elicits systemic poisoning and a skin designation has not been applied.

Exposure of humans to hydrogen chloride at 50 to 100 ppm for 1 hour is reported to be barely tolerable; 35 ppm caused irritation of the throat on short exposure and 10 ppm was the maximal concentration for prolonged exposure. It has been stated that hydrogen chloride at concentrations of 5 ppm is immediately irritating.

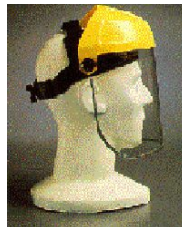
PHOSPHORIC ACID:

The saturated vapour concentration of phosphoric acid exceeds the TLV.

The TLV-TWA is based by analogy from comparable experience and data for sulfuric acid. Exposure at or below this limit is thought to prevent throat irritation amongst unacclimatised workers.

Fumes of phosphorus pentoxide at concentrations between 0.8 and 5.4 mg/m³ were reported to be noticeable but not uncomfortable whilst concentrations between 3.6 and 11.3 mg/m³ produced coughing in unacclimatised workers but were tolerable. Concentrations of 100 mg/m³ were unbearable except in inured workers.

PERSONAL PROTECTION



OR

EYE

- Chemical goggles.
- Full face shield may be required for supplementary but never for primary protection of eyes
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

HANDS/FEET

Suitability and durability of glove type is dependent on usage. Factors such as:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity,

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

are important in the selection of gloves.

Neoprene gloves.

Elbow length PVC gloves.

OTHER

- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower.

RESPIRATOR

Protection Factor	Half- Face Respirator	Full- Face Respirator	Powered Air Respirator
10 x ES	B P1 Air- line*	- -	B PAPR- P1 -
50 x ES	Air- line**	B P2	B PAPR- P2
100 x ES	-	B P3	-
		Air- line*	-
100+ x ES	-	Air- line**	B PAPR- P3

* - Negative pressure demand ** - Continuous flow.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required.

For further information consult your Occupational Health and Safety Advisor.

ENGINEERING CONTROLS

Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.

An approved self contained breathing apparatus (SCBA) may be required in some situations.

Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:
solvent, vapours, degreasing etc., evaporating from tank (in still air).
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).

Air Speed:
0.25- 0.5 m/s (50- 100 f/min.)
0.5- 1 m/s (100- 200 f/min.)
1- 2.5 m/s (200- 500 f/min.)
2.5- 10 m/s (500- 2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range
1: Room air currents minimal or favourable to

Upper end of the range
1: Disturbing room air currents

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

capture

2: Contaminants of low toxicity or of nuisance value only.

3: Intermittent, low production.

4: Large hood or large air mass in motion

2: Contaminants of high toxicity

3: High production, heavy use

4: Small hood- local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

White to pale yellow, fuming, deliquescent crystals with pungent unpleasant odour; hydrolysed by water. Sublimes at about 100 deg C. without melting.

PHYSICAL PROPERTIES

Solid.

Corrosive.

Acid.

Reacts violently with water.

Molecular Weight: 208.27

Melting Range (°C): 148 (pressure)

Solubility in water (g/L): Reacts violently

pH (1% solution): < 7

Volatile Component (%vol): 100

Relative Vapour Density (air=1): >1

Lower Explosive Limit (%): Not applicable

Autoignition Temp (°C): Not applicable

State: Divided solid

Boiling Range (°C): 160 (sublimes)

Specific Gravity (water=1): 1.6

pH (as supplied): Not available

Vapour Pressure (kPa): <0.13 @ 20 C

Evaporation Rate: Not available

Flash Point (°C): Not applicable

Upper Explosive Limit (%): Not applicable

Decomposition Temp (°C): Not Available

Viscosity: Not Applicable

Section 10 - CHEMICAL STABILITY AND REACTIVITY INFORMATION

CONDITIONS CONTRIBUTING TO INSTABILITY

Contact with alkaline material liberates heat.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

continued...

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Section 11 - TOXICOLOGICAL INFORMATION

SWALLOWED

The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion.

Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.

Ingestion of acidic corrosives may produce circumoral burns with a distinct discolouration of the mucous membranes of the mouth, throat and oesophagus. Immediate pain and difficulties in swallowing and speaking may also be evident. Oedema of the epiglottis may produce respiratory distress and possibly, asphyxia. Nausea, vomiting, diarrhoea and a pronounced thirst may occur. More severe exposures may produce a vomitus containing fresh or dark blood and large shreds of mucosa. Shock, with marked hypotension, weak and rapid pulse, shallow respiration and clammy skin may be symptomatic of the exposure. Circulatory collapse may, if left untreated, result in renal failure. Severe cases may show gastric and oesophageal perforation with peritonitis, fever and abdominal rigidity. Stricture of the oesophageal, gastric and pyloric sphincter may occur as within several weeks or may be delayed for years. Death may be rapid and often results from asphyxia, circulatory collapse or aspiration of even minute amounts. Delayed deaths may be due to peritonitis, severe nephritis or pneumonia. Coma and convulsions may be terminal.

EYE

The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating.

When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation.

Direct eye contact with acid corrosives may produce pain, lachrymation, photophobia and burns. Mild burns of the epithelia generally recover rapidly and completely. Severe burns produce long-lasting and possible irreversible damage. The appearance of the burn may not be apparent for several weeks after the initial contact. The cornea may ultimately become deeply vascularised and opaque resulting in blindness.

SKIN

The material can produce chemical burns following direct contact with the skin.

Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.

Skin contact with acidic corrosives may result in pain and burns; these may be deep with distinct edges and may heal slowly with the formation of scar tissue.

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

INHALED

Inhalation of dusts, generated by the material, during the course of normal handling, may produce severely toxic effects; these may be fatal.

Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation.

In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.

Acidic corrosives produce respiratory tract irritation with coughing, choking and mucous membrane damage. Symptoms of exposure may include dizziness, headache, nausea and weakness. In more severe exposures, pulmonary oedema may be evident either immediately or after a latent period of 5-72 hours. Symptoms of pulmonary oedema include a tightness in the chest, dyspnoea, frothy sputum and cyanosis. Examination may reveal hypotension, a

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weak and rapid pulse and moist rates. Death, due to anoxia, may occur several hours after onset of the pulmonary oedema.

CHRONIC HEALTH EFFECTS

Repeated or prolonged exposure to acids may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue.

Gastrointestinal disturbances may also occur. Chronic exposures may result in dermatitis and/or conjunctivitis.

Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

Harmful: danger of serious damage to health by prolonged exposure through inhalation.

Serious damage (clear functional disturbance or morphological change which may have toxicological significance) is likely to be caused by repeated or prolonged exposure. As a rule the material produces, or contains a substance which produces severe lesions. Such damage may become apparent following direct application in subchronic (90 day) toxicity studies or following sub-acute (28 day) or chronic (two-year) toxicity tests.

Chronic phosphorus intoxication is characterised by anaemia, cachexia, bronchitis and skeletal necrosis.

TOXICITY AND IRRITATION

TOXICITY

Oral (rat) LD50: 660 mg/kg

Inhalation (Rat) LC50: 205 mg/m³/4h

IRRITATION

Nil Reported

The material may produce severe irritation to the eye causing pronounced inflammation.

Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

HYDROGEN CHLORIDE:

TOXICITY

Inhalation (human) LCLo: 1300 ppm/30m

Inhalation (human) LCLo: 3000 ppm/5m

Inhalation (rat) LC50: 3124 ppm/60m
4701 ppm/30m

IRRITATION

Eye (rabbit): 5 mg/30s - Mild

PHOSPHORIC ACID:

TOXICITY

Unreported (human) LDLo: 220 mg/kg

Oral (rat) LD50: 1530 mg/kg

IRRITATION

Skin (rabbit): 595 mg/24h - SEVERE

Eye (rabbit): 119 mg - SEVERE

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Section 11 - TOXICOLOGICAL INFORMATION

Oral (rat) LD50: 3500 mg/kg* [Monsanto]*

Dermal (rabbit) LD50: >1260 mg/kg*

The material may produce severe irritation to the eye causing pronounced inflammation.

Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis.

Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration.

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

phosphoric acid (85%)

Section 12 - ECOLOGICAL INFORMATION

Prevent, by any means available, spillage from entering drains or water courses.

DO NOT discharge into sewer or waterways.

The principal problems of phosphate contamination of the environment relates to eutrophication processes in lakes and ponds. Phosphorus is an essential plant nutrient and is usually the limiting nutrient for blue-green algae. A lake undergoing eutrophication shows a rapid growth of algae in surface waters. Planktonic algae cause turbidity and flotation films. Shore algae cause ugly muddying, films and damage to reeds. Decay of these algae causes oxygen depletion in the deep water and shallow water near the shore. The process is self-perpetuating because anoxic conditions at the sediment/water interface causes the release of more adsorbed phosphates from the sediment. The growth of algae produces undesirable effects on the treatment of water for drinking purposes, on fisheries, and on the use of lakes for recreational purposes.

Ecotoxicity

Fish LC50: L idus 862 mg/l

Refer to data for ingredients, which follows:

PHOSPHORIC ACID:

Fish LC50 (96hr.) (mg/l): 138

The principal problems of phosphate contamination of the environment relates to eutrophication processes in lakes and ponds. Phosphorus is an essential plant nutrient and is usually the limiting nutrient for blue-green algae. A lake undergoing eutrophication shows a rapid growth of algae in surface waters. Planktonic algae cause turbidity and flotation films. Shore algae cause ugly muddying, films and damage to reeds. Decay of these algae causes oxygen depletion in the deep water and shallow water near the shore. The process is self-perpetuating because anoxic conditions at the sediment/water interface causes the release of more adsorbed phosphates from the

continued...

PHOSPHOROUS PENTACHLORIDE

Section 12 - ECOLOGICAL INFORMATION

sediment. The growth of algae produces undesirable effects on the treatment of water for drinking purposes, on fisheries, and on the use of lakes for recreational purposes. On the basis of available evidence concerning either toxicity, persistence, potential to accumulate and or observed environmental fate and behaviour, the material may present a danger, immediate or long-term and /or delayed, to the structure and/ or functioning of natural ecosystems.

Prevent, by any means available, spillage from entering drains or water courses.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

DO NOT discharge into sewer or waterways.

Section 13 - DISPOSAL CONSIDERATIONS

Recycle wherever possible.

- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Treat and neutralise at an approved treatment plant. Treatment should involve : Mixing or slurring in water; Neutralisation with soda-lime or soda-ash followed by: Burial in a licenced land-fill or Incineration in a licenced apparatus (after admixture with suitable combustible material)
- Decontaminate empty containers with 5% aqueous sodium hydroxide or soda ash, followed by water. Observe all label safeguards until containers are cleaned and destroyed.
- Containers may still present a chemical hazard/ danger when empty.
- Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- Where possible retain label warnings and MSDS and observe all notices pertaining to the product.

WASTE DISPOSAL PROCEDURES

- Collect and package recoverable quantities of phosphorus pentachloride into a labelled container for recycling or disposal. Wear protective clothing, nitrile rubber gloves and eye protection to control personal contact from small quantities. Work in a well ventilated area. Place the phosphorus pentachloride into a large evaporating dish and cover with excess solid sodium carbonate or calcium carbonate. Add the mixture to a container of cold water. Allow to stand for 24 hours. Test the pH if necessary. Empty the contents into the drain [Armour 1996].

SPILLAGE DISPOSAL

- Wear nitrile rubber gloves, protective clothing, face shield, and a self contained breathing apparatus. Cover the spill with a 1:1:1 mixture by weight sodium carbonate or calcium carbonate, bentonite and sand. Scoop the mixture into a plastic pail and in a well ventilated area add the mixture to container of cold water. Allow to stand for 24 hours. Test the pH of the solution and neutralise with sodium carbonate. Empty the solution into the drain with water. Discard the solid with normal refuse [Armour 1996].

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Section 14 - TRANSPORTATION INFORMATION



Labels Required: CORROSIVE
HAZCHEM: 4WE

UNDG:

Dangerous Goods Class:	8	Subrisk:	None
UN Number:	1806	Packing Group:	II
Shipping Name: PHOSPHORUS PENTACHLORIDE			

Air Transport IATA:

ICAO/IATA Class:	8	ICAO/IATA Subrisk:	None
UN/ID Number:	1806	Packing Group:	II
ERG Code:	8W		
Shipping name: PHOSPHORUS PENTACHLORIDE			

Maritime Transport IMDG:

IMDG Class:	8	IMDG Subrisk:	None
UN Number:	1806	Packing Group:	II
EMS Number:	F- A, S- B		
Shipping name: PHOSPHORUS PENTACHLORIDE			

Section 15 - REGULATORY INFORMATION

REGULATIONS

phosphorus pentachloride (CAS: 10026-13-8) is found on the following regulatory lists;
Convention on the Prohibition of the Development, Production, Stockpiling and Use of Chemical Weapons and on their Destruction (English)
OECD Representative List of High Production Volume (HPV) Chemicals
The Australia Group Export Control List: Chemical Weapons Precursors
WHO Guidelines for Drinking-water Quality - Chemicals for which guideline values have not been established

Section 16 - OTHER INFORMATION

INGREDIENTS WITH MULTIPLE CAS NUMBERS

Ingredient Name	CAS
phosphoric acid	7664- 38- 2, 28602- 75- 7, 178560- 73- 1

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Section 16 - OTHER INFORMATION

The above information is believed to be accurate and represent the best information currently available to us, but does not represent any warranty expressed or implied of the properties of the product. User should make their own investigation to determine the suitability of the information for their particular purpose.

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