

N-HEXANE

GHS Safety Data Sheet

Version No:6.1.1.1
Page 1 of 9

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

N-HEXANE

OTHER NAMES

C6-H14, "normal hexane", methylpentane, "methyl pentane"

PROPER SHIPPING NAME

HEXANES

PRODUCT USE

An incidental component of many aliphatic solvent mixes used as lacquer, paint and enamel thinners, also in ink reducers and cleaning solvents. Also used for solvent extraction of oil seeds and in pesticide residue analysis and gas chromatography.
Intermediate

SUPPLIER

Company: S D FINE- CHEM LIMITED

Address:

315- 317, T.V.Ind.Estate,

248, Worli Road,

Mumbai- 400030, India

www.sdfine.com

Telephone: 91- 22 24959898/99

Fax: 91- 22 2493 7232

Email: technical@sdfine.com

Section 2 - HAZARDS IDENTIFICATION

GHS Classification

Aspiration Hazard Category 1

Chronic Aquatic Hazard Category 2

Flammable Liquid Category 2

Reproductive Toxicity Category 2

Skin Corrosion/Irritation Category 2

STOT - RE Category 2

STOT - SE Category 3



EMERGENCY OVERVIEW

HAZARD

DANGER

Determined by using GHS criteria

H225

Highly flammable liquid and vapour.

H304

May be fatal if swallowed and enters airways.

H315

Causes skin irritation.

H336

May cause drowsiness or dizziness.

H361

Suspected of damaging fertility or the unborn child.

H373

May cause damage to organs through prolonged or repeated exposure.

H411

Toxic to aquatic life with long lasting effects.

continued...

N-HEXANE

GHS Safety Data Sheet

Version No:6.1.1.1

Page 2 of 9

Section 2 - HAZARDS IDENTIFICATION

PRECAUTIONARY STATEMENTS

Prevention

Code	Phrase
P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion- proof electrical/ventilating/lighting/ ... /equipment
P242	Use only non- sparking tools.
P243	Take precautionary measures against static discharge.
P260	Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P261	Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264	Wash ... thoroughly after handling.
P271	Use only outdoors or in a well- ventilated area.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P281	Use personal protective equipment as required.

Response

Code	Phrase
P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P314	Get medical advice/attention if you feel unwell.
P331	Do NOT induce vomiting.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362	Take off contaminated clothing and wash before re- use.
P391	Collect spillage.

Storage

Code	Phrase
P403+P233	Store in a well- ventilated place. Keep container tightly closed.
P403+P235	Store in a well- ventilated place. Keep cool.
P405	Store locked up.

Disposal

Code	Phrase
P501	Dispose of contents/container to ...

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
n- hexane	110-54-3	>99

Section 4 - FIRST AID MEASURES

SWALLOWED

- If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Avoid giving milk or oils.
- Avoid giving alcohol.

EYE

- If this product comes in contact with the eyes:
- Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.

continued...

N-HEXANE

GHS Safety Data Sheet

Version No:6.1.1.1

Page 3 of 9

Section 4 - FIRST AID MEASURES

- Seek medical attention without delay; if pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin contact occurs:
- Immediately remove all contaminated clothing, including footwear.
- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.

NOTES TO PHYSICIAN

- Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically.

Following acute or short term repeated exposures to n-hexane:

- Large quantities of n-hexane are expired by the lungs after vapour exposure (50-60%). Humans exposed to 100 ppm demonstrate an n-hexane biological half life of 2 hours.
- Initial attention should be directed towards evaluation and support of respiration. Cardiac dysrhythmias are a potential complication.

INGESTION:

- Ipecac syrup should be considered for ingestion of pure hexane exceeding 2-3ml/kg. Extreme caution must be taken to avoid aspiration since small amounts of n-hexane intratracheally, produce a severe chemical pneumonitis. [Ellenhorn and Barceloux: Medical Toxicology]BIOLOGICAL EXPOSURE INDEX - BEI

BEIs represent the levels of determinants which are most likely to be observed in specimens collected in a healthy worker who has been exposed to chemicals to the same extent as a worker with inhalation exposure to the Exposure Standard (ES or TLV).

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves in the event of a fire.
- Prevent, by any means available, spillage from entering drains or water course.

FIRE/EXPLOSION HAZARD

- Liquid and vapour are highly flammable.
- Severe fire hazard when exposed to heat, flame and/or oxidisers.
- Vapour may travel a considerable distance to source of ignition.
- Heating may cause expansion or decomposition leading to violent rupture of containers.

Combustion products include: carbon dioxide (CO₂), other pyrolysis products typical of burning organic material. May emit clouds of acrid smoke.

FIRE INCOMPATIBILITY

- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result.

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact with the substance, by using protective equipment.

continued...

N-HEXANE

GHS Safety Data Sheet

Version No:6.1.1.1

Page 4 of 9

Section 6 - ACCIDENTAL RELEASE MEASURES

MAJOR SPILLS

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Containers, even those that have been emptied, may contain explosive vapours.
- Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- DO NOT allow clothing wet with material to stay in contact with skin.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.

PACKAGING MATERIAL INCOMPATIBILITIES

Chemical Name	Container Type
	" ABS plastic" , EPDM, LDPE, " Natural rubber" , Polycarbonate, Silicone, Tygonr

SUITABLE CONTAINER

- Packing as supplied by manufacturer.
- Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.

STORAGE INCOMPATIBILITY

- Avoid reaction with oxidising agents.

STORAGE REQUIREMENTS

- Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources.
- DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- Keep containers securely sealed.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

The following materials had no OELs on our records

- n- hexane:

CAS:110- 54- 3

MATERIAL DATA

N-HEXANE:

- For n-hexane:

Odour Threshold Value: 65 ppm

NOTE: Detector tubes for n-hexane, measuring in excess of 100 ppm, are available commercially.

Occupational polyneuropathy may result from exposures as low as 500 ppm (as hexane), whilst nearly continuous exposures of 250 ppm have caused neurotoxic effects in animals.

Concurrent exposure to chemicals (including MEK) and drugs which induce hepatic liver oxidative metabolism can reduce the time for neuropathy to appear.

Exposure limits with "skin" notation indicate that vapour and liquid may be absorbed through intact skin. Absorption by skin may readily exceed vapour inhalation exposure. Symptoms for skin absorption are the same as for inhalation. Contact with eyes and mucous membranes may also contribute to overall exposure and may also invalidate the exposure standard.

continued...

N-HEXANE

GHS Safety Data Sheet

Version No:6.1.1.1

Page 5 of 9

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

PERSONAL PROTECTION



RESPIRATOR

• Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

EYE

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

HANDS/FEET

- Wear chemical protective gloves, e.g. PVC.
- Wear safety footwear or safety gumboots, e.g. Rubber.

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

OTHER

- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets), non sparking safety footwear.

ENGINEERING CONTROLS

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Clear highly flammable liquid with typical paraffinic odour; floats on water. Mixes with most other organic solvents, chloroform, ether, alcohol. A very volatile liquid, it readily forms explosive vapour /air mixes.

PHYSICAL PROPERTIES

Liquid.

Does not mix with water.

Floats on water.

State	Liquid	Molecular Weight	86.17
Melting Range (°C)	- 95.6	Viscosity	Not Available
Boiling Range (°C)	69	Solubility in water (g/L)	Immiscible
Flash Point (°C)	- 23	pH (1% solution)	Not applicable
Decomposition Temp (°C)	Not Available	pH (as supplied)	Not applicable
Autoignition Temp (°C)	225	Vapour Pressure (kPa)	13.33

continued...

N-HEXANE

GHS Safety Data Sheet

Version No:6.1.1.1

Page 6 of 9

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Upper Explosive Limit (%)	7.5	Specific Gravity (water=1)	0.6603 @ 20 C
Lower Explosive Limit (%)	1.2	Relative Vapour Density (air=1)	2.97
Volatile Component (%vol)	100	Evaporation Rate	Not available
Gas group	IIA		

Section 10 - CHEMICAL STABILITY AND REACTIVITY INFORMATION

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

Health hazard summary table:

Acute toxicity	Not applicable
Skin corrosion/irritation	Skin Irrit. 2
Serious eye damage/irritation	Not applicable
Respiratory or skin sensitization	Not applicable
Germ cell mutagenicity	Not applicable
Carcinogenicity	Not applicable
Reproductive toxicity	Repr. 2
STOT- single exposure	STOT SE 3
STOT- repeated exposure	STOT RE 2
Aspiration hazard	Asp. Tox. 1

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

■ Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result.
(ICSC13733).

■ Although ingestion is not thought to produce harmful effects (as classified under EC Directives), the material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.

g.

■ Chronic inhalation or skin exposure to n-hexane may cause damage to nerve ends in extremities, e.

g.

EYE

■ Limited evidence or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals.

Prolonged eye contact may cause inflammation characterised by a temporary redness of the conjunctiva (similar to windburn).

SKIN

■ This material can cause inflammation of the skin oncontact in some persons.

■ The material may accentuate any pre-existing dermatitis condition.

■ Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.

■ Open cuts, abraded or irritated skin should not be exposed to this material.

■ Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects.

Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

■ The liquid may be miscible with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis.

The material is unlikely to produce an irritant dermatitis as described in EC Directives .

INHALED

■ Inhalation of vapours may cause drowsiness and dizziness.

This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.

■ Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.

■ There is some evidence to suggest that the material can cause respiratory irritation in some persons.

The body's response to such irritation can cause further lung damage.

■ Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression

continued...

N-HEXANE

GHS Safety Data Sheet

Version No:6.1.1.1

Page 7 of 9

Section 11 - TOXICOLOGICAL INFORMATION

with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.

CHRONIC HEALTH EFFECTS

■ Harmful: danger of serious damage to health by prolonged exposure through inhalation.

This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. This has been demonstrated via both short- and long-term experimentation.

Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility.

Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

Chronic inhalation or skin exposure to n-hexane may cause damage to nerve ends in extremities, e.g. finger, toes with loss of sensation. Symptoms can progress for months even after removal of exposure, and recovery may take years and may not be complete. gamma-diketones are generally toxic to the nervous system. They can occur as commercial products or as metabolic products. Their toxic effects can affect sensory as well as motor function. The initial symptoms are a symmetrical numbness and "pins and needles" of the fingers and toes. Motor weakness is usually seen in the toes and fingers, but may also involve the arms, thighs, and forearms. Symptoms may not occur until several months to a year after initial exposure. The central and autonomic nervous system are not affected. Removal from exposure generally results in complete recovery, but lasting deficits may remain in severe cases.

TOXICITY AND IRRITATION

■ The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

SKIN

n- hexane	GESAMP/EHS Composite List - GESAMP Hazard Profiles	D1: skin irritation/corrosion	(2)
-----------	--	-------------------------------	-----

Section 12 - ECOLOGICAL INFORMATION

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

This material and its container must be disposed of as hazardous waste.

Avoid release to the environment.

Refer to special instructions/ safety data sheets.

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
n- hexane	LOW	No Data Available	MED	MED

GESAMP/EHS COMPOSITE LIST - GESAMP Hazard Profiles

Name / Cas No / RTECS No	EHS	TRN	A1a	A1b	A1	A2	B1	B2	C1	C2	C3	D1	D2	D3	E1	E2	E3
/	220	88	(5)	—	(5)	(R)	(4)	NI	(0)	(0)	(1)	—	(2)	N	—	FE	2
CAS:110-54-3 /	2																

Legend:

EHS=EHS Number (EHS=GESAMP Working Group on the Evaluation of the Hazards of Harmful Substances Carried by Ships) NRT=Net Register Tonnage, A1a=Bioaccumulation log Pow, A1b=Bioaccumulation BCF, A1=Bioaccumulation, A2=Biodegradation, B1=Acute aquatic toxicity LC/ECIC50 (mg/l), B2=Chronic aquatic toxicity NOEC (mg/l), C1=Acute mammalian oral toxicity LD50 (mg/kg), C2=Acute mammalian dermal toxicity LD50 (mg/kg), C3=Acute mammalian inhalation toxicity LC50 (mg/kg), D1=Skin irritation & corrosion, D2=Eye irritation & corrosion, D3=Long-term health effects, E1=Tainting, E2=Physical effects on wildlife & benthic habitats, E3=Interference with coastal amenities,

For column A2: R=Readily biodegradable, NR=Not readily biodegradable.

For column D3: C=Carcinogen, M=Mutagenic, R=Reprotoxic, S=Sensitising, A=Aspiration hazard, T=Target organ systemic toxicity, L=Lung injury, N=Neurotoxic, I=Immunotoxic.

For column E1: NT=Not tainting (tested), T=Tainting test positive.

For column E2: Fp=Persistent floater, F=Floater, S=Sinking substances.

The numerical scales start from 0 (no hazard), while higher numbers reflect increasing hazard.

(GESAMP/EHS Composite List of Hazard Profiles - Hazard evaluation of substances transported by ships)

continued...

N-HEXANE

Section 13 - DISPOSAL CONSIDERATIONS

■ Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction.
- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION



Labels Required: FLAMMABLE LIQUID

HAZCHEM:

3YE

Land Transport UNDG:

Class or division: 3
UN No.: 1208
Shipping Name:HEXANES

Subsidiary risk: None
UN packing group: II

Air Transport IATA:

ICAO/IATA Class: 3
UN/ID Number: 1208
Special provisions: None

ICAO/IATA Subrisk: None
Packing Group: II

Shipping name:HEXANES

Maritime Transport IMDG:

IMDG Class: 3
UN Number: 1208
EMS Number: F- E, S- D
Limited Quantities: 1 L
Shipping name:HEXANES

IMDG Subrisk: None
Packing Group: II
Special provisions: None
Marine Pollutant: Yes

GESAMP hazard profiles for this material can be found in section 12 of the MSDS.

Section 15 - REGULATORY INFORMATION

Section 16 - OTHER INFORMATION

continued...

N-HEXANE

GHS Safety Data Sheet

Version No:6.1.1.1

Page 9 of 9

Section 16 - OTHER INFORMATION

The above information is believed to be accurate and represent the best information currently available to us, but does not represent any warranty expressed or implied of the properties of the product. User should make their own investigation to determine the suitability of the information for their particular purpose.

Issue Date: 3-May-2018