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Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

DIISOPROPYLAMINE

C6-H15-N, (CH3)2CHNHCH(CH3)2, DIPN, DIPA, N-(1-methylethyl)-2-propanamine, N-(1-methylethyl)-2-propanamine, "2-propanamine, N-(1-methylethyl)-", "2-propanamine, N-(1-methylethyl)-", "N, N-diisopropylamine", "N, N-diisopropylamine", "secondary amine"

DIISOPROPYLAMINE

- The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing.

Before starting consider control of exposure by mechanical ventilation.

Catalyst; stabiliser for mesityl oxide. Intermediate in the synthesis of rubbers, dyes, pharmaceuticals and pesticides.

Company: S D FINE - CHEM LIMITED

Address:

315- 317, T.V.IND.ESTATE,
248 WORLI ROAD,
MUMBAI- 400 030, INDIA

technical@sdfine.com

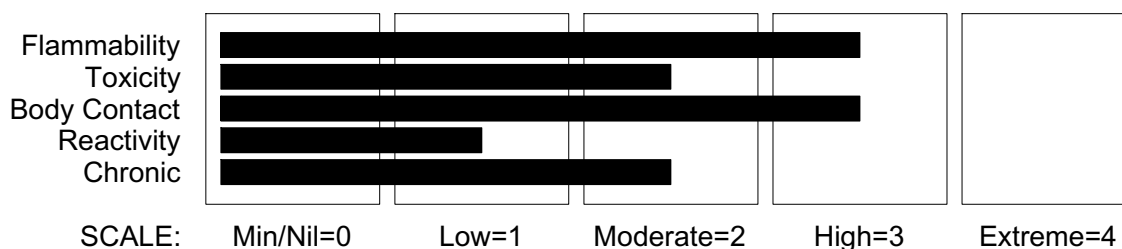
Telephone: 91- 22 24959898

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Section 2 - HAZARDS IDENTIFICATION

HAZARD RATINGS



continued...

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Section 2 - HAZARDS IDENTIFICATION

Acute Aquatic Hazard Category 3
Acute Toxicity (Inhalation) Category 3
Acute Toxicity (Oral) Category 4
Flammable Liquid Category 2
Metal Corrosion Category 1
Serious Eye Damage Category 1
Skin Corrosion/Irritation Category 1C
Skin Sensitizer Category 1



EMERGENCY OVERVIEW

HAZARD

DANGER

Determined by using GHS criteria:

H225 H331 H302 H317 H290 H314 H318 H402

Highly flammable liquid and vapour

Toxic if inhaled

Harmful if swallowed

May cause allergic skin reaction

May be corrosive to metals

Causes severe skin burns and eye damage

Causes serious eye damage

Harmful to aquatic life

PRECAUTIONARY STATEMENTS

Prevention

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Keep container tightly closed.

Keep only in original container.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting equipment

Use only non-sparking tools.

Take precautionary measures against static discharge.

Do not breathe dust/fume/gas/mist/vapours/spray.

Avoid breathing dust/fume/gas/mist/vapours/spray.

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

Contaminated work clothing should not be allowed out of the workplace.

Avoid release to the environment.

Wear protective gloves/protective clothing/eye protection/face protection.

Response

IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

IF ON SKIN: Wash with plenty of soap and water.

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.

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Section 2 - HAZARDS IDENTIFICATION

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or doctor/physician.

Call a POISON CENTER or doctor/physician.

Rinse mouth.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Absorb spillage to prevent material damage.

Storage

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Store locked up.

Store in corrosive resistant container or with a resistant inner liner.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
diisopropylamine	108-18-9	> 99.5

Section 4 - FIRST AID MEASURES

SWALLOWED

- For advice, contact a Poisons Information Centre or a doctor at once.
- Urgent hospital treatment is likely to be needed.
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Transport to hospital or doctor without delay.

EYE

- If this product comes in contact with the eyes:
- Immediately hold eyelids apart and flush the eye continuously with running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.
- Transport to hospital or doctor without delay.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin or hair contact occurs:
- Immediately flush body and clothes with large amounts of water, using safety shower if available.
- Quickly remove all contaminated clothing, including footwear.
- Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.
- Transport to hospital, or doctor.

continued...

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Section 4 - FIRST AID MEASURES

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
 - Lay patient down. Keep warm and rested.
 - Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
 - Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
 - Transport to hospital, or doctor.
 - Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema.
 - Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs).
 - As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested.
 - Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered.
- This must definitely be left to a doctor or person authorised by him/her.
(ICSC13719).

NOTES TO PHYSICIAN

- For acute or short-term repeated exposures to highly alkaline materials:
- Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- Oxygen is given as indicated.
- The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

INGESTION:

- Milk and water are the preferred diluents
- No more than 2 glasses of water should be given to an adult.
- Neutralising agents should never be given since exothermic heat reaction may compound injury.
 - * Catharsis and emesis are absolutely contra-indicated.
 - * Activated charcoal does not absorb alkali.
 - * Gastric lavage should not be used.

Supportive care involves the following:

- Withhold oral feedings initially.
- If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

- Injury should be irrigated for 20-30 minutes.
- Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology].
- If exposure has been severe and/or symptoms marked, observation in hospital for 48 hours should be considered due to possibility of delayed pulmonary oedema.
- Depending on the degree of exposure, periodic medical examination is indicated. The symptoms of lung oedema often do not manifest until a few hours have passed and they are aggravated by physical effort. Rest and medical observation is therefore essential. Immediate administration of an appropriate spray, by a doctor or a person authorised by him/her should be considered.
- (ICSC24419/24421).

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Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- Fight fire from a safe distance, with adequate cover.
- If safe, switch off electrical equipment until vapour fire hazard removed.
- Use water delivered as a fine spray to control fire and cool adjacent area.
- Avoid spraying water onto liquid pools.
- Do not approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

FIRE/EXPLOSION HAZARD

- Liquid and vapour are highly flammable.
 - Severe fire hazard when exposed to heat, flame and/or oxidisers.
 - Vapour may travel a considerable distance to source of ignition.
 - Heating may cause expansion or decomposition leading to violent rupture of containers.
 - On combustion, may emit toxic fumes of carbon monoxide (CO).
- Combustion products include: carbon dioxide (CO₂), nitrogen oxides (NO_x), other pyrolysis products typical of burning organic material.
- Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.
- May emit clouds of acrid smoke.

FIRE INCOMPATIBILITY

- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result.

Personal Protective Equipment

Gas tight chemical resistant suit.

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb small quantities with vermiculite or other absorbent material.
- Wipe up.
- Collect residues in a flammable waste container.
- Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material.
- Check regularly for spills and leaks.

continued...

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Section 6 - ACCIDENTAL RELEASE MEASURES

MAJOR SPILLS

■ Chemical Class: amines, alkyl

For release onto land: recommended sorbents listed in order of priority.

SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS
LAND SPILL - SMALL				
cross- linked polymer - particulate	1	shovel	shovel	R, W, SS
cross- linked polymer - pillow	1	throw	pitchfork	R, DGC, RT
sorbent clay - particulate	2	shovel	shovel	R, I, P
wood fiber - pillow	3	throw	pitchfork	R, P, DGC, RT,
treated wood fibre - pillow	3	throw	pitchfork	DGC, RT
foamed glass - pillow	4	throw	pitchfork	R, P, DGC, RT
LAND SPILL - MEDIUM				
cross- linked polymer - particulate	1	blower	skiploader	R, W, SS
cross- linked polymer - pillow	2	throw	skiploader	R, DGC, RT
sorbent clay - particulate	3	blower	skiploader	R, I, P
polypropylene - particulate	3	blower	skiploader	W, SS, DGC
expanded mineral - particulate	4	blower	skiploader	R, I, W, P, DGC
polypropylene - mat	4	throw	skiploader	DGC, RT

Legend

DGC: Not effective where ground cover is dense

R; Not reusable

I: Not incinerable

P: Effectiveness reduced when rainy

RT: Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988

NOTE:

- Organic absorbents have been known to ignite when contaminated with amines in closed containers. Certain cellulosic materials used for spill cleanup such as wood chips or sawdust have shown reactivity with ethyleneamines and should be avoided.

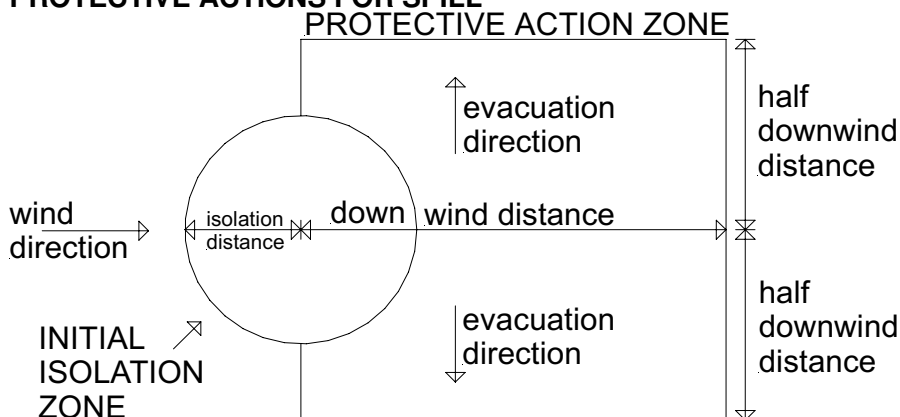
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DI-ISOPROPYLAMINE

Section 6 - ACCIDENTAL RELEASE MEASURES

- DO NOT touch the spill material.
- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse / absorb vapour.
- Contain spill with sand, earth or vermiculite.
- Use only spark-free shovels and explosion proof equipment.
- Collect recoverable product into labelled containers for recycling.
- Absorb remaining product with sand, earth or vermiculite.
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

PROTECTIVE ACTIONS FOR SPILL



From IERG (Canada/Australia)

Isolation Distance	50 metres
Downwind Protection Distance	300 metres
IERG Number	18

FOOTNOTES

1 PROTECTIVE ACTION ZONE is defined as the area in which people are at risk of harmful exposure. This zone assumes that random changes in wind direction confines the vapour plume to an area within 30 degrees on either side of the predominant wind direction, resulting in a crosswind protective action distance equal to the downwind protective action distance.

2 PROTECTIVE ACTIONS should be initiated to the extent possible, beginning with those closest to the spill and working away from the site in the downwind direction. Within the protective action zone a level of vapour concentration may exist resulting in nearly all unprotected persons becoming incapacitated and unable to take protective action and/or incurring serious or irreversible health effects.

3 INITIAL ISOLATION ZONE is determined as an area, including upwind of the incident, within which a high probability of localised wind reversal may expose nearly all persons without appropriate protection to life-threatening concentrations of the material.

4 SMALL SPILLS involve a leaking package of 200 litres (55 US gallons) or less, such as a drum (jerrican or box with inner containers). Larger packages leaking less than 200 litres and compressed gas leaking from a small cylinder are also considered "small spills".

LARGE SPILLS involve many small leaking packages or a leaking package of greater than 200 litres, such as a cargo tank, portable tank or a "one-tonne" compressed gas cylinder.

5 Guide 132 is taken from the US DOT emergency response guide book.

DI-ISOPROPYLAMINE

Section 6 - ACCIDENTAL RELEASE MEASURES

- 6 IERG information is derived from CANUTEC - Transport Canada.
Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Containers, even those that have been emptied, may contain explosive vapours.
 - Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- Contains low boiling substance:
Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.
- Check for bulging containers.
 - Vent periodically
 - Always release caps or seals slowly to ensure slow dissipation of vapours.
 - DO NOT allow clothing wet with material to stay in contact with skin.
 - Avoid all personal contact, including inhalation.
 - Wear protective clothing when risk of exposure occurs.
 - Use in a well-ventilated area.
 - Prevent concentration in hollows and sumps.
 - DO NOT enter confined spaces until atmosphere has been checked.
 - Avoid smoking, naked lights, heat or ignition sources.
 - When handling, DO NOT eat, drink or smoke.
 - Vapour may ignite on pumping or pouring due to static electricity.
 - DO NOT use plastic buckets.
 - Earth and secure metal containers when dispensing or pouring product.
 - Use spark-free tools when handling.
 - Avoid contact with incompatible materials.
 - Keep containers securely sealed.
 - Avoid physical damage to containers.
 - Always wash hands with soap and water after handling.
 - Work clothes should be laundered separately.
 - Use good occupational work practice.
 - Observe manufacturer's storing and handling recommendations.
 - Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

SUITABLE CONTAINER

- Packing as supplied by manufacturer.
 - Plastic containers may only be used if approved for flammable liquid.
 - Check that containers are clearly labelled and free from leaks.
 - For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.
 - For materials with a viscosity of at least 2680 cSt. (23 deg. C)
 - For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
 - Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C)
- (i) : Removable head packaging;
(ii) : Cans with friction closures and
(iii) : low pressure tubes and cartridges may be used.
- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
 - In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

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Section 7 - HANDLING AND STORAGE

STORAGE INCOMPATIBILITY

- Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.
- Avoid contact with copper, aluminium and their alloys.
- Avoid reaction with oxidising agents.

STORAGE REQUIREMENTS

- Store below 38 deg. C.
- Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources.
- DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- Keep containers securely sealed.
- Store away from incompatible materials in a cool, dry well ventilated area.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS



+: May be stored together

O: May be stored together with specific precautions

X: Must not be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

Source	Material	TWA ppm	TWA mg/m ³	Notes
Australia Exposure Standards	diisopropylamine (Diisopropylamine)	5	21	Sk

EMERGENCY EXPOSURE LIMITS

Material	Revised IDLH Value (mg/m ³)	Revised IDLH Value (ppm)
diisopropylamine		200

MATERIAL DATA

DIISOPROPYLAMINE:

■ For diisopropylamine:

Odour Threshold Value: 0.13 ppm (detection), 0.38 ppm (recognition)

Industrial experience indicates that exposure at or below the recommended TLV-TWA provides a sufficient margin of safety against disturbances of vision and irritation of the respiratory passages. Justification for skin designation is under review. [ACGIH]

Odour Safety Factor (OSF)

OSF=2.8 (DIISOPROPYLAMINE).

PERSONAL PROTECTION

continued...

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION



EYE

- Chemical goggles.
- Full face shield may be required for supplementary but never for primary protection of eyes
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

HANDS/FEET

- Wear chemical protective gloves, eg. PVC.
- Wear safety footwear or safety gumboots, eg. Rubber.
- When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:
 - frequency and duration of contact,
 - chemical resistance of glove material,
 - glove thickness and
 - dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.
- Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

OTHER

- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets), non sparking safety footwear.

GLOVE SELECTION INDEX

- Glove selection is based on a modified presentation of the:
"Forsberg Clothing Performance Index".

continued...

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

The effect(s) of the following substance(s) are taken into account in the computer-generated selection: diisopropylamine

■ Protective Material

TEFLON	A
VITON	A
NITRILE	C

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

RESPIRATOR

■ Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Breathing Zone Level ppm (volume)	Maximum Protection Factor	Half- face Respirator	Full- Face Respirator
1000	10	AK- AUS	-
1000	50	-	AK- AUS
5000	50	Airline *	-
5000	100	-	AK- 2
10000	100	-	AK- 3
	100+		Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. For further information consult your Occupational Health and Safety Advisor.

ENGINEERING CONTROLS

■ For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:
solvent, vapours, degreasing etc., evaporating
from tank (in still air).

Air Speed:
0.25- 0.5 m/s (50- 100 f/min.)

continued...

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5- 1 m/s (100- 200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1- 2.5 m/s (200- 500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range

1: Room air currents minimal or favourable to capture

2: Contaminants of low toxicity or of nuisance value only.

3: Intermittent, low production.

4: Large hood or large air mass in motion

Upper end of the range

1: Disturbing room air currents

2: Contaminants of high toxicity

3: High production, heavy use

4: Small hood- local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Clear highly flammable liquid with a strong amine odour; mixes with water. Strongly alkaline, $pK_b = 2.95$. Soluble in most organic solvents including ethanol, acetone, ether, benzene. Odour Threshold 0.13-1.8 ppm (about same as TLV).

PHYSICAL PROPERTIES

Liquid.

Does not mix with water.

Floats on water.

Corrosive.

State	Liquid	Molecular Weight	101.22
Melting Range (°C)	- 61	Viscosity	Not Available
Boiling Range (°C)	84	Solubility in water (g/L)	Partly miscible
Flash Point (°C)	- 13 CC. - 6 O.C.	pH (1% solution)	12 @ 0.1M
Decomposition Temp (°C)	Not Available	pH (as supplied)	Not available
Autoignition Temp (°C)	316	Vapour Pressure (kPa)	8.10
Upper Explosive Limit (%)	7.1	Specific Gravity (water=1)	0.715- 0.722 @20
Lower Explosive Limit (%)	1.1	Relative Vapour Density (air=1)	3.5

continued...

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Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Volatile Component (%vol)	100	Evaporation Rate	Fast
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Section 10 - CHEMICAL STABILITY AND REACTIVITY INFORMATION

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

- Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.
- The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion.
- Amines without benzene rings when swallowed are absorbed throughout the gut. Corrosive action may cause damage throughout the gastrointestinal tract. They are removed through the liver, kidney and intestinal mucosa by enzyme breakdown.
- Ingestion may result in sore throat, abdominal pain, with central nervous system effects, headache, dizziness, drowsiness.

EYE

- The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating.
- If applied to the eyes, this material causes severe eye damage.
- Diisopropylamine produces hydropic (watery) degeneration and cloudy swelling of the epithelium at concentrations above 600 ppm in several species of laboratory animals. When exposed to concentrations between 25 and 50 ppm workers described visual disturbances.
- The vapour when concentrated has pronounced eye irritation effects and this gives some warning of high vapour concentrations. If eye irritation occurs seek to reduce exposure with available control measures, or evacuate area.
- Vapours of volatile amines irritate the eyes, causing excessive secretion of tears, inflammation of the conjunctiva and slight swelling of the cornea, resulting in "halos" around lights. This effect is temporary, lasting only for a few hours. However this condition can reduce the efficiency of undertaking skilled tasks, such as driving a car. Direct eye contact with liquid volatile amines may produce eye damage, permanent for the lighter species.

SKIN

- The material can produce chemical burns following direct contact with the skin.
- Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.
- Open cuts, abraded or irritated skin should not be exposed to this material.
- Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
- Volatile amine vapours produce irritation and inflammation of the skin. Direct contact can cause burns. They may be absorbed through the skin and cause similar effects to swallowing, leading to death. The skin may

continued...

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Section 11 - TOXICOLOGICAL INFORMATION

exhibit whiteness, redness and wheals.

INHALED

- If inhaled, this material can irritate the throat and lungs of some persons.
- Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful.
- Inhalation of quantities of liquid mist may be extremely hazardous, even lethal due to spasm, extreme irritation of larynx and bronchi, chemical pneumonitis and pulmonary oedema.
- Inhalation of amine vapours may cause irritation of the mucous membrane of the nose and throat, and lung irritation with respiratory distress and cough. Swelling and inflammation of the respiratory tract is seen in serious cases; with headache, nausea, faintness and anxiety. There may also be wheezing.
- The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing.

Before starting consider control of exposure by mechanical ventilation.

CHRONIC HEALTH EFFECTS

- Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Gastrointestinal disturbances may also occur. Chronic exposures may result in dermatitis and/or conjunctivitis.
- There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.
- Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.
- There is limited evidence that, skin contact with this product is more likely to cause a sensitisation reaction in some persons compared to the general population.
- Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.
- Secondary amines may react with nitrites to form potentially carcinogenic N-nitrosamines.
- N-nitrosodiisopropylamine has shown carcinogenic activity in rats producing tumours of the nasal turbinates.

TOXICITY AND IRRITATION

- unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY

Oral (rat) LD50: 770 mg/kg [Ind. Hyg. Occup Med. 1954]
Inhalation (rat) LC50: 4800 mg/m³/2h
Inhalation (rabbit) LCLo: 2207 ppm/2.5h
Dermal (rabbit) LD50: >10000 mg/kg

IRRITATION

Skin (rabbit): 500 mg/24h
Eye (rabbit): 0.75mg (open) SEVERE

- The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
- The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
- Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

RTECS data:

continued...

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Section 11 - TOXICOLOGICAL INFORMATION

Bacterial mutagen

SKIN

diisopropylamine	Australia Exposure Standards - Skin	Notes	Sk
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Section 12 - ECOLOGICAL INFORMATION

diisopropylamine 72 or 96hr ErC50 (20) mg/L Green algae Plant Source: Experimental

Refer to data for ingredients, which follows:

DIISOPROPYLAMINE:

- Fish LC50 (96hr.) (mg/l): 40- 60 (24h
- log Pow (Verschuereen 1983): 1.84

■ For diisopropylamine (DIPA):

Environmental fate:

Terrestrial fate: An estimated Koc value of 140 from a log Kow of 1.4(2) indicates that DIPA is expected to have high mobility in soil. A pKa value of 11.07 indicates that the protonated form of DIPA will be the dominant species in moist soil surfaces and cations generally adsorb to organic carbon and clays more strongly than their neutral counterparts. Volatilization of DIPA from moist soil surfaces is not expected to be an important fate process since the cation will not volatilise. The potential for volatilisation of DIPA from dry soil surfaces may exist based upon a vapor pressure of 79.4 mm Hg at 25 deg C. Based on screening tests, biodegradation may be an important fate process in soil, providing sufficient acclimation has occurred. However, high concentrations of DIPA (> 50 ppm) appear to be toxic to microorganisms and, thus, may reduce biodegradation.

Aquatic fate: The estimated Koc value indicates that DIPA is not expected to adsorb to suspended solids and sediment in water. The pKa value indicates that the protonated form of DIPA will be the predominant species in water and cations generally adsorb more strongly than their neutral counterparts. Volatilisation from water surfaces is not expected to be important fate process since the protonated form is not expected to volatilise at environmental pH. Based on the log Kow an estimated BCF of 2, suggests the potential for bioconcentration in aquatic organisms is low. Based on screening tests, biodegradation may be an important fate process in aquatic systems providing sufficient acclimation has occurred.

Atmospheric fate: According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere and measured vapour pressure DIPA is expected to exist solely as a vapour in the ambient atmosphere. Vapour-phase DIPA is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be 4 hours, from its rate constant of 9.7×10^{-11} cu cm/molecule-sec at 25 deg C. DIPA is not expected to directly photolyse due to the lack of absorption in the environmental UV spectrum.

- DO NOT discharge into sewer or waterways.

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
diisopropylamine	HIGH		LOW	MED

GESAMP/EHS COMPOSITE LIST - GESAMP Hazard Profiles

Name / Cas No / RTECS No	EHS	TRN	A1a	A1b	A1	A2	B1	B2	C1	C2	C3	D1	D2	D3	E1	E2	E3
-	705	261	1	NI	1	NR	2	0	1	1	2	3	3			ED	3
CAS:108- 18- 9 /																	

continued...

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Section 12 - ECOLOGICAL INFORMATION

IM4025000

Legend:

EHS=EHS Number (EHS=GESAMP Working Group on the Evaluation of the Hazards of Harmful Substances Carried by Ships) NRT=Net Register Tonnage, A1a=Bioaccumulation log Pow, A1b=Bioaccumulation BCF, A1=Bioaccumulation, A2=Biodegradation, B1=Acute aquatic toxicity LC/EC50 (mg/l), B2=Chronic aquatic toxicity NOEC (mg/l), C1=Acute mammalian oral toxicity LD50 (mg/kg), C2=Acute mammalian dermal toxicity LD50 (mg/kg), C3=Acute mammalian inhalation toxicity LC50 (mg/kg), D1=Skin irritation & corrosion, D2=Eye irritation & corrosion, D3=Long-term health effects, E1=Tainting, E2=Physical effects on wildlife & benthic habitats, E3=Interference with coastal amenities,

For column A2: R=Readily biodegradable, NR=Not readily biodegradable.

For column D3: C=Carcinogen, M=Mutagenic, R=Reprotoxic, S=Sensitising, A=Aspiration hazard, T=Target organ systemic toxicity, L=Lung injury, N=Neurotoxic, I=Immunotoxic.

For column E1: NT=Not tainting (tested), T=Tainting test positive.

For column E2: Fp=Persistent floater, F=Floater, S=Sinking substances.

The numerical scales start from 0 (no hazard), while higher numbers reflect increasing hazard.

(GESAMP/EHS Composite List of Hazard Profiles - Hazard evaluation of substances transported by ships)

Section 13 - DISPOSAL CONSIDERATIONS

- Containers may still present a chemical hazard/ danger when empty.
- Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.

- Where possible retain label warnings and MSDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction,
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Treat and neutralise at an approved treatment plant. Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

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Section 14 - TRANSPORTATION INFORMATION



Labels Required: FLAMMABLE LIQUID,CORROSIVE

HAZCHEM:

☐ *3WE Use alcohol resistant foam

Land Transport UNDG:

Class or division: 3
UN No.: 1158
Shipping Name: DIISOPROPYLAMINE

Subsidiary risk: 8
UN packing group: II

Air Transport IATA:

ICAO/IATA Class: 3 (8)
UN/ID Number: 1158
Special provisions: None
Shipping Name: DIISOPROPYLAMINE

ICAO/IATA Subrisk: None
Packing Group: II

Maritime Transport IMDG:

IMDG Class: 3
UN Number: 1158
EMS Number: F- E, S- C
Limited Quantities: 1 L
Shipping Name: DIISOPROPYLAMINE

IMDG Subrisk: 8
Packing Group: II
Special provisions: None

GESAMP hazard profiles for this material can be found in section 12 of the MSDS.

Section 15 - REGULATORY INFORMATION

REGULATIONS

diisopropylamine (CAS: 108-18-9) is found on the following regulatory lists;

"Australia Exposure Standards", "Australia Hazardous Substances", "Australia Inventory of Chemical Substances (AICS)", "GESAMP/EHS Composite List - GESAMP Hazard Profiles", "IMO IBC Code Chapter 17: Summary of minimum requirements", "IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk", "International Council of Chemical Associations (ICCA) - High Production Volume List", "OECD Representative List of High Production Volume (HPV) Chemicals", "The Australia Group Export Control List: Chemical Weapons Precursors"

Section 16 - OTHER INFORMATION

MSDS SECTION CHANGES

The following table displays the version number of and date on which each section was last changed.

Section Name	Version	Date	Section Name	Version	Date	Section Name	Version	Date
Advice to Doctor	4	31- Dec- 2008	144	4	31- Dec- 2008	Acute Health (skin)	4	31- Dec- 2008
First Aid (swallowed)	4	31- Dec- 2008	Exposure Standard	4	31- Dec- 2008	Acute Health (swallowed)	4	31- Dec- 2008

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Section 16 - OTHER INFORMATION

Fire Fighter (fire/explosion hazard)	4	31- Dec- 2008	Personal Protection (hands/feet)	4	31- Dec- 2008	Chronic Health	4	31- Dec- 2008
Spills (minor)	4	31- Dec- 2008	Personal Protection (other)	4	31- Dec- 2008	Toxicity and Irritation (Other)	4	31- Dec- 2008
Handling Procedure	4	31- Dec- 2008	Acute Health (eye)	4	31- Dec- 2008	Environmental	4	31- Dec- 2008
Storage (storage incompatibility)	4	31- Dec- 2008	Acute Health (inhaled)	4	31- Dec- 2008	Disposal	4	31- Dec- 2008

The above information is believed to be accurate and represent the best information currently available to us, but does not represent any warranty expressed or implied of the properties of the product. User should make their own investigation to determine the suitability of the information for their particular purpose.

Issue Date: 31-Dec-2017