

CYCLOHEXENE

GHS Safety Data Sheet

Version No:5

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Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

CYCLOHEXENE

OTHER NAMES

C6-H10, benzenetetrahydride, "benzene, tetrahydro-", tetrahydrobenzene, hexanaphthylene, "1, 2, 3, 4-tetrahydrobenzene"

PROPER SHIPPING NAME

CYCLOHEXENE

PRODUCT USE

Alkylation compound used in the manufacture of adipic acid, maleic acid, hexahydrobenzoic acid and aldehyde. Used in the laboratory to prepare butadiene. Used also in oil extraction.

SUPPLIER

Company: S D FINE- CHEM LIMITED

Address:

315- 317, T.V. INDUSTRIAL ESTATE,

248, WORLI,

MUMBAI- 400030.INDIA.

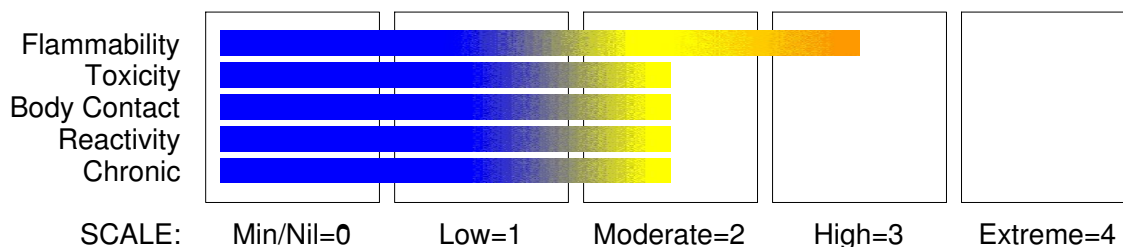
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HAZARD RATINGS



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Section 2 - HAZARDS IDENTIFICATION

GHS Classification

Acute Toxicity (Oral) Category 4

Eye Irritation Category 2A

Flammable Liquid Category 2

Oxidizing Liquid Category 3

Respiratory Irritation Category 3



EMERGENCY OVERVIEW

HAZARD

DANGER

Determined by using GHS criteria:

H335 H225 H274 H302 H319

May cause respiratory irritation

Highly flammable liquid and vapour

May intensify fire; oxidizer

Harmful if swallowed

Causes serious eye irritation

PRECAUTIONARY STATEMENTS

Prevention

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge

Wash hands thoroughly after handling.

Do not eat, drink or smoke when using this product.

Keep away from heat/sparks/open flame - No smoking.

Keep container tightly closed.

Use explosion-proof electrical/ventilating/lighting/equipment

Wear protective gloves and eye/face protection.

Response

If eye irritation persists, get medical advice/attention.

Wear eye/face protection.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Specific treatment: refer to Label or MSDS.

If on skin or hair: remove/take off immediately all contaminated clothing. Rinse with water/shower.

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Section 2 - HAZARDS IDENTIFICATION

In case of fire, use foam for extinction.

Storage

Store locked up.

Disposal

Dispose of contents and container in accordance with relevant legislation.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
cyclohexene	110-83-8	>98

Section 4 - FIRST AID MEASURES

SWALLOWED

If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

- If swallowed do NOT induce vomiting.
 - If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
 - Observe the patient carefully.
 - Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
 - Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
 - Seek medical advice.
- Avoid giving milk or oils.
Avoid giving alcohol.

EYE

If this product comes in contact with the eyes:

- Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- If pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

If skin contact occurs:

- Immediately remove all contaminated clothing, including footwear.
- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve

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Section 4 - FIRST AID MEASURES

resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.

- Transport to hospital, or doctor.

NOTES TO PHYSICIAN

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

- Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO₂ 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology].

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- Fight fire from a safe distance, with adequate cover.
- If safe, switch off electrical equipment until vapour fire hazard removed.
- Use water delivered as a fine spray to control the fire and cool adjacent area.
- Avoid spraying water onto liquid pools.
- Do not approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.

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Section 5 - FIRE FIGHTING MEASURES

FIRE/EXPLOSION HAZARD

- Liquid and vapour are highly flammable.
- Severe fire hazard when exposed to heat, flame and/or oxidisers.
- Vapour may travel a considerable distance to source of ignition.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).

Combustion products include: carbon dioxide (CO₂), other pyrolysis products typical of burning organic material.

FIRE INCOMPATIBILITY

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result.

Personal Protective Equipment

Breathing apparatus.
Chemical splash suit.

Section 6 - ACCIDENTAL RELEASE MEASURES

EMERGENCY PROCEDURES

MINOR SPILLS

- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb small quantities with vermiculite or other absorbent material.
- Wipe up.
- Collect residues in a flammable waste container.

MAJOR SPILLS

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse /absorb vapour.
- Contain spill with sand, earth or vermiculite.
- Use only spark-free shovels and explosion proof equipment.
- Collect recoverable product into labelled containers for recycling.
- Absorb remaining product with sand, earth or vermiculite.
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

EMERGENCY RESPONSE PLANNING GUIDELINES (ERPG)

The maximum airborne concentration below which it is believed that nearly all individuals could be exposed for up to one hour WITHOUT experiencing or developing

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Section 6 - ACCIDENTAL RELEASE MEASURES

life-threatening health effects is:

cyclohexene 2000 ppm

irreversible or other serious effects or symptoms which could impair an individual's ability to take

protective action is:

cyclohexene 500 ppm

other than mild, transient adverse effects without perceiving a clearly defined odour is:

cyclohexene 300 ppm

The threshold concentration below which most people will experience no appreciable risk of health effects:

cyclohexene 300 ppm

American Industrial Hygiene Association (AIHA)

Ingredients considered according to the following cutoffs

Very Toxic (T+)	$\geq 0.1\%$	Toxic (T)	$\geq 3.0\%$
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R50	$\geq 0.25\%$	Corrosive (C)	$\geq 5.0\%$
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R51	$\geq 2.5\%$		
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else	$\geq 10\%$		
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where percentage is percentage of ingredient found in the mixture

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS



X



X



X



X



X



0

+: May be stored together

O: May be stored together with specific precautions

X: Must not be stored together

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

The substance accumulates peroxides which may become hazardous only if it evaporates or is distilled or otherwise treated to concentrate the peroxides. The substance may concentrate around the container opening for example.

Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised.

- A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are subject to peroxidation. An expiration date should be determined. The chemical should either be treated to remove peroxides or disposed of before this date.

- The person or laboratory receiving the chemical should record a receipt date on the bottle. The individual opening the container should add an opening date.

- Unopened containers received from the supplier should be safe to store for 18 months.

- Opened containers should not be stored for more than 12 months.

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Section 7 - HANDLING AND STORAGE

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights, heat or ignition sources.
- When handling, DO NOT eat, drink or smoke.
- Vapour may ignite on pumping or pouring due to static electricity.
- DO NOT use plastic buckets.
- Earth and secure metal containers when dispensing or pouring product.
- Use spark-free tools when handling.
- Avoid contact with incompatible materials.
- Keep containers securely sealed.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

SUITABLE CONTAINER

- Packing as supplied by manufacturer.
- Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C)
 - (i) : Removable head packaging;
 - (ii) : Cans with friction closures and
 - (iii) : low pressure tubes and cartridges may be used.
- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

STORAGE INCOMPATIBILITY

HAZARD:

Rags wet / soaked with unsaturated hydrocarbons / drying oils may auto-oxidise; generate heat and, in-time, smoulder and ignite. This is especially the case where oil-soaked materials are folded, bunched, compressed, or piled together - this allows the heat to accumulate or even accelerate the reaction

Oily cleaning rags should be collected regularly and immersed in water, or spread to dry in safe-place away from direct sunlight.or stored, immersed, in solvents in suitably closed containers.

- Avoid reaction with oxidising agents.

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Section 7 - HANDLING AND STORAGE

STORAGE REQUIREMENTS

Easily peroxidisable. Products formed as a result of peroxidation are not only safety hazards but may chemically alter the chemical behavior of the parent compound. Should have a warning label affixed bearing the date of receipt in the laboratory and the date on which the label was first opened. Store-room items should have the label affixed by the Store-room whilst for non- storeroom items or materials synthesised in the laboratory , an individual chemist should be responsible for warning labels.

WARNING: This product may form peroxides to a hazardous level by concentration (by distillation, evaporation, etc.) Should be evaluated every twelve months after opening, redated if safe or else discarded. The oxidation of iodide to iodine or the conversion of colourless ferrothiocyanate to red ferrithiocyanate by peroxides are simple and convenient tests for most peroxides. Before distilling or evaporating test for peroxides. Leave at least 10% bottoms. Use a shield when evaporating or distilling mixtures which may contain peroxidisable compounds. Store away from heat and light. Particular attention should be paid to the adequacy of the closure on storage containers.

Peroxides may be removed by;

- passing the material over a column of ordinary activated alumina (care should be taken in disposal of the activated alumina);
- shaking with a concentrated solution of ferrous salt (provided the carrier solvent is water-insoluble);
- agitation with an approximately equimolar mixture of ferrous sulfate and sodium bisulfate;
- commercial quantities may be treated with a 5% solution of aqueous sodium carbonate.

Jackson et al: Control of Peroxizable Compounds; Safety in the Chemical Laboratory, Journal of Chemical Education; Vol 47, 1970, pp A175-A188

When solvents have been freed from peroxides by percolation through a column of activated alumina, the adsorbed peroxides must promptly be desorbed by treatment with polar solvents, methanol or water, which must in turn be discarded safely.

- Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources.
- DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- Keep containers securely sealed.
- Store away from incompatible materials in a cool, dry well ventilated area.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

The following materials had no OELs on our records

- cyclohexene:

CAS:110- 83- 8 CAS:33004- 06- 7

EMERGENCY EXPOSURE LIMITS

Material
cyclohexene

Revised IDLH Value (mg/m3)

Revised IDLH Value (ppm)
2, 000

ODOUR SAFETY FACTOR (OSF)

OSF=1.7E3 (CYCLOHEXENE)

Exposed individuals are reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class A or B.

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

Classification into classes follows:

Class	OSF	Description
A	550	Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV- TWA for example) is being reached, even when distracted by working activities
B	26- 550	As " A" for 50- 90% of persons being distracted
C	1- 26	As " A" for less than 50% of persons being distracted
D	0.18- 1	10- 50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached
E	<0.18	As " D" for less than 10% of persons aware of being tested

MATERIAL DATA

IDLH Level: 2000 ppm

Odour Threshold Value: 0.18 ppm (detection)

The recommended TLV-TWA has been formulated based on a 6-month inhalation study in animals and by analogy with cyclohexane.

PERSONAL PROTECTION



EYE

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

HANDS/FEET

Wear chemical protective gloves, eg. PVC.

Wear safety footwear or safety gumboots, eg. Rubber.

OTHER

- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower.

RESPIRATOR

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Breathing Zone Level ppm (volume)	Maximum Protection Factor	Half- face Respirator	Full- Face Respirator
1000	10	A- AUS	-
1000	50	-	A- AUS
5000	50	Airline *	-
5000	100	-	A- 2
10000	100	-	A- 3
	100+		Airline**

* - Continuous Flow

** - Continuous-flow or positive pressure demand.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required.

For further information consult your
Occupational Health and Safety Advisor.

ENGINEERING CONTROLS

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion -resistant.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:

solvent, vapours, degreasing etc., evaporating
from tank (in still air).

aerosols, fumes from pouring operations,

intermittent container filling, low speed

conveyer transfers, welding, spray drift,

plating acid fumes, pickling (released at low

velocity into zone of active generation)

direct spray, spray painting in shallow booths,

drum filling, conveyer loading, crusher dusts,

gas discharge (active generation into zone of

rapid air motion)

Air Speed:

0.25- 0.5 m/s (50- 100 f/min.)

0.5- 1 m/s (100- 200 f/min.)

1- 2.5 m/s (200- 500 f/min.)

Within each range the appropriate value depends on:

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Lower end of the range

- 1: Room air currents minimal or favourable to capture
- 2: Contaminants of low toxicity or of nuisance value only.
- 3: Intermittent, low production.
- 4: Large hood or large air mass in motion

Upper end of the range

- 1: Disturbing room air currents
- 2: Contaminants of high toxicity
- 3: High production, heavy use
- 4: Small hood- local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Clear, colourless liquid; does not mix with water.

PHYSICAL PROPERTIES

Liquid.

Does not mix with water.

Floats on water.

Molecular Weight: 82.16

Melting Range (°C): - 104

Solubility in water (g/L): Immiscible

pH (1% solution): Not applicable

Volatile Component (%vol): 100

Relative Vapour Density (air=1): 2.8

Lower Explosive Limit (%): 1.0

Autoignition Temp (°C): 310.00

State: Liquid

Boiling Range (°C): 83

Specific Gravity (water=1): 0.811

pH (as supplied): Not applicable

Vapour Pressure (kPa): 21.3 (20 C)

Evaporation Rate: Fast

Flash Point (°C): - 12.22

Upper Explosive Limit (%): 5.0

Decomposition Temp (°C): Not Available

Viscosity: Not Available

log Kow (Sangster 1997): 2.86

Section 10 - CHEMICAL STABILITY AND REACTIVITY INFORMATION

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerisation will not occur.

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Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

Accidental ingestion of the material may be damaging to the health of the individual. Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733).

Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.

EYE

Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals.

Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.

SKIN

Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.

The liquid may be miscible with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. The material is unlikely to produce an irritant dermatitis as described in EC Directives .

Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

INHALED

Inhalation may produce health damage*.

Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.

Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.

Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.

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Section 11 - TOXICOLOGICAL INFORMATION

In general, the alicyclic hydrocarbons produce less discomfort than the corresponding aromatic compounds.

Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression - characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination.

Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.

If exposure to highly concentrated solvent atmosphere is prolonged this may lead to narcosis, unconsciousness, even coma and possible death.

CHRONIC HEALTH EFFECTS

Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS].

A chronic inhalation study conducted on rats, guinea pigs and rabbits for 6 hours/day, 5 days per week for 6 months showed increases in serum alkaline phosphatase and rats showed a decrease in body weight gain at 600 ppm.

TOXICITY AND IRRITATION

Not available. Refer to individual constituents.

Section 12 - ECOLOGICAL INFORMATION

Fish LC50 (96hr.) (mg/l):	100
Algae IC50 (72hr.) (mg/l):	160
log Kow (Sangster 1997):	2.86

Drinking Water Standards:

hydrocarbon total: 10 ug/l (UK max.).

DO NOT discharge into sewer or waterways.

Toxicity invertebrate: tox bac&prtza 30,60mg/L

Effects on algae and plankton: tox algae 480mg/L

Section 13 - DISPOSAL CONSIDERATIONS

- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: Burial in a licenced land-fill or Incineration in a licenced apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

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Section 14 - TRANSPORTATION INFORMATION



Labels Required: FLAMMABLE LIQUID
HAZCHEM: 3[Y]E

UNDG:

Dangerous Goods Class: 3
UN Number: 2256
Shipping Name: CYCLOHEXENE

Subrisk: None
Packing Group: II

Air Transport IATA:

ICAO/IATA Class: 3
UN/ID Number: 2256
ERG Code: 3H
Shipping name: CYCLOHEXENE

ICAO/IATA Subrisk: None
Packing Group: II

Maritime Transport IMDG:

IMDG Class: 3
UN Number: 2256
EMS Number: F- E, S- D
Shipping name: CYCLOHEXENE

IMDG Subrisk: None
Packing Group: II

Section 15 - REGULATORY INFORMATION

REGULATIONS

cyclohexene (CAS: 110-83-8) is found on the following regulatory lists;
OECD Representative List of High Production Volume (HPV) Chemicals

No data available for cyclohexene as CAS: 33004-06-7.

Section 16 - OTHER INFORMATION

INGREDIENTS WITH MULTIPLE CAS NUMBERS

Ingredient Name	CAS
cyclohexene	110- 83- 8, 33004- 06- 7

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Section 16 - OTHER INFORMATION

The above information is believed to be accurate and represent the best information currently available to us, but does not represent any warranty expressed or implied of the properties of the product. User should make their own investigation to determine the suitability of the information for their particular purpose.

Issue Date: 5-Jan-2018