

ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 1 of 24

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

ALUMINIUM CHLORIDE

OTHER NAMES

Al-Cl₃, "aluminium trichloride", trichloroaluminium, "aluminum chloride", "aluminum trichloride", trichloroaluminum

PROPER SHIPPING NAME

ALUMINIUM CHLORIDE, ANHYDROUS

PRODUCT USE

The anhydrous form is suitable as an acid catalyst, especially in Friedel-Crafts type reactions; in cracking of petroleum; in the manufacture of rubbers, lubricants.

SUPPLIER

Company: S D FINE - CHEM LIMITED

Address:

315- 317, T.V.IND.ESTATE,

248 WORLI ROAD,

MUMBAI- 400 030, INDIA

technical@sdfine.com

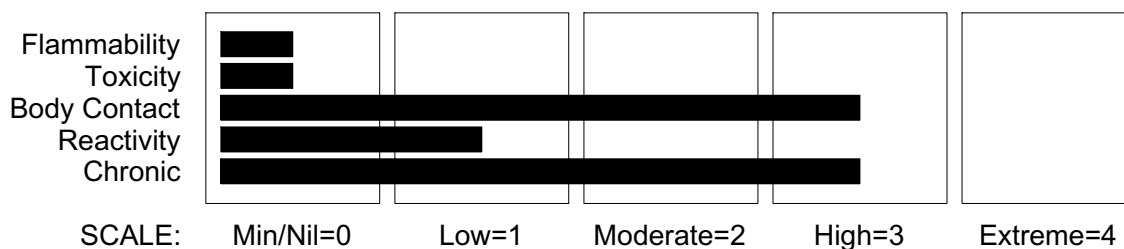
Telephone: 91- 22 24959898

Telephone: 91- 22 24959899

Fax: 91- 22 24937232

Section 2 - HAZARDS IDENTIFICATION

HAZARD RATINGS



GHS Classification

Acute Aquatic Hazard Category 1

Acute Toxicity (Oral) Category 4

Metal Corrosion Category 1

Reproductive Toxicity Category 1B

Serious Eye Damage Category 1

continued...

ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 2 of 24

Section 2 - HAZARDS IDENTIFICATION

Skin Corrosion/Irritation Category 1B



EMERGENCY OVERVIEW

HAZARD

DANGER

Determined by using GHS criteria:

H302 H360 H290 H314 H318 H400

Harmful if swallowed

May damage fertility

May be corrosive to metals

Causes severe skin burns and eye damage

Causes serious eye damage

Very toxic to aquatic life

PRECAUTIONARY STATEMENTS

Prevention

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep only in original container.

Do not breathe dust/fume/gas/mist/vapours/spray.

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Avoid release to the environment.

Wear protective gloves/protective clothing/eye protection/face protection.

Use personal protective equipment as required.

Response

IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF exposed or concerned: Get medical advice/ attention.

Immediately call a POISON CENTER or doctor/physician.

Rinse mouth.

Wash contaminated clothing before reuse.

Absorb spillage to prevent material damage.

Collect spillage.

Storage

Store locked up.

Store in corrosive resistant container or with a resistant inner liner.

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ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 3 of 24

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
aluminium chloride	7446-70-0	99.8
impurities as		
ferric chloride	7705-08-0	0.05^
silicon tetrachloride	10026-04-7	0.03
sodium chloride	7647-14-5	0.02^
NOTE: In presence of moisture may emit;		
hydrochloric acid	7647-01-0	
The material may be contaminated by		
naturally occurring		
phosgene	75-44-5	

Section 4 - FIRST AID MEASURES

SWALLOWED

- For advice, contact a Poisons Information Centre or a doctor at once.
- Urgent hospital treatment is likely to be needed.
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Transport to hospital or doctor without delay.

EYE

- If this product comes in contact with the eyes:
- Immediately hold eyelids apart and flush the eye continuously with running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.
- Transport to hospital or doctor without delay.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin or hair contact occurs:
- Immediately flush body and clothes with large amounts of water, using safety shower if available.
- Quickly remove all contaminated clothing, including footwear.
- Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.
- Transport to hospital, or doctor.

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor, without delay.
- Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema.

continued...

ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 4 of 24

Section 4 - FIRST AID MEASURES

- Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs).
 - As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested.
 - Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered.
- This must definitely be left to a doctor or person authorised by him/her.
(ICSC13719).

NOTES TO PHYSICIAN

- For acute or short term repeated exposures to strong acids:
- Airway problems may arise from laryngeal edema and inhalation exposure. Treat with 100% oxygen initially.
- Respiratory distress may require cricothyroidotomy if endotracheal intubation is contraindicated by excessive swelling
- Intravenous lines should be established immediately in all cases where there is evidence of circulatory compromise.
- Strong acids produce a coagulation necrosis characterised by formation of a coagulum (eschar) as a result of the desiccating action of the acid on proteins in specific tissues.

INGESTION:

- Immediate dilution (milk or water) within 30 minutes post ingestion is recommended.
- DO NOT attempt to neutralise the acid since exothermic reaction may extend the corrosive injury.
- Be careful to avoid further vomit since re-exposure of the mucosa to the acid is harmful. Limit fluids to one or two glasses in an adult.
- Charcoal has no place in acid management.
- Some authors suggest the use of lavage within 1 hour of ingestion.

SKIN:

- Skin lesions require copious saline irrigation. Treat chemical burns as thermal burns with non-adherent gauze and wrapping.
- Deep second-degree burns may benefit from topical silver sulfadiazine.

EYE:

- Eye injuries require retraction of the eyelids to ensure thorough irrigation of the conjunctival cul-de-sacs. Irrigation should last at least 20-30 minutes. DO NOT use neutralising agents or any other additives. Several litres of saline are required.
 - Cycloplegic drops, (1% cyclopentolate for short-term use or 5% homatropine for longer term use) antibiotic drops, vasoconstrictive agents or artificial tears may be indicated dependent on the severity of the injury.
 - Steroid eye drops should only be administered with the approval of a consulting ophthalmologist).
- [Ellenhorn and Barceloux: Medical Toxicology].

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

- DO NOT use water.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Use fire fighting procedures suitable for surrounding area.
- Do not approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

FIRE/EXPLOSION HAZARD

- Non combustible.
- Not considered to be a significant fire risk.

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ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 5 of 24

Section 5 - FIRE FIGHTING MEASURES

- Acids may react with metals to produce hydrogen, a highly flammable and explosive gas.
 - Heating may cause expansion or decomposition leading to violent rupture of containers.
 - May emit corrosive, poisonous fumes. May emit acrid smoke.
- Decomposition may produce toxic fumes of: hydrogen chloride, metal oxides.

FIRE INCOMPATIBILITY

- Keep dry.
- NOTE: May develop pressure in containers; open carefully. Vent periodically.

Personal Protective Equipment

Gas tight chemical resistant suit.

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material.
- Check regularly for spills and leaks.
- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid contact with skin and eyes.
- Control personal contact by using protective equipment.
- Use dry clean up procedures and avoid generating dust.
- Place in a suitable, labelled container for waste disposal.

MAJOR SPILLS

- Clear area of personnel and move upwind.
 - Alert Fire Brigade and tell them location and nature of hazard.
 - Wear full body protective clothing with breathing apparatus.
 - Prevent, by any means available, spillage from entering drains or water course.
 - Consider evacuation (or protect in place).
 - Stop leak if safe to do so.
 - Contain spill with sand, earth or vermiculite.
 - Collect recoverable product into labelled containers for recycling.
 - Neutralise/decontaminate residue.
 - Collect solid residues and seal in labelled drums for disposal.
 - Wash area and prevent runoff into drains.
 - After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
 - If contamination of drains or waterways occurs, advise emergency services.
- Recover uncontaminated product in clean, metal container with vented lid.
- Neutralise remaining product with soda ash, lime or limestone.
- Collect solid residues and seal in drums for disposal.
- Wash spill area cautiously with large quantities of water (HCl fumes can be generated by this procedure).

PROTECTIVE ACTIONS FOR SPILL

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ALUMINIUM CHLORIDE ANHYDROUS

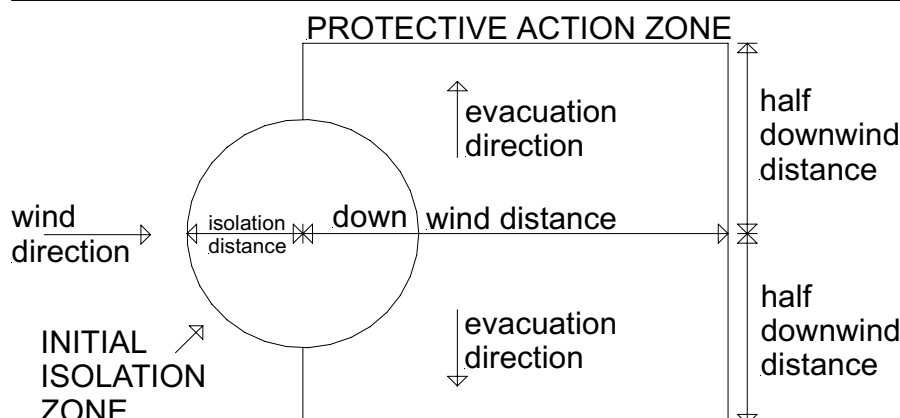
(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 6 of 24

Section 6 - ACCIDENTAL RELEASE MEASURES



From US Emergency Response Guide 2000
Guide 137

SMALL SPILLS

Name	Isolation Distance	Downwind Day	Protection Night
Aluminum chloride, anhydrous (when spilled in water)	100 ft (30 m)	0.1 mile (0.2 km)	0.1 mile (0.2 km)

LARGE SPILLS

Name	Isolation Distance	Downwind Day	Protection Night
Aluminum chloride, anhydrous (when spilled in water)	200 ft (60 m)	0.3 mile (0.5 km)	1 mile (1.6 km)
From IERG (Canada/Australia)			
Isolation Distance	25 metres		
Downwind Protection Distance	250 metres		
IERG Number	40		

FOOTNOTES

- 1 PROTECTIVE ACTION ZONE is defined as the area in which people are at risk of harmful exposure. This zone assumes that random changes in wind direction confines the vapour plume to an area within 30 degrees on either side of the predominant wind direction, resulting in a crosswind protective action distance equal to the downwind protective action distance.
- 2 PROTECTIVE ACTIONS should be initiated to the extent possible, beginning with those closest to the spill and working away from the site in the downwind direction. Within the protective action zone a level of vapour concentration may exist resulting in nearly all unprotected persons becoming incapacitated and unable to take protective action and/or incurring serious or irreversible health effects.
- 3 INITIAL ISOLATION ZONE is determined as an area, including upwind of the incident, within which a high probability of localised wind reversal may expose nearly all persons without appropriate protection to life-threatening concentrations of the material.
- 4 SMALL SPILLS involve a leaking package of 200 litres (55 US gallons) or less, such as a drum (jerrican or box with inner containers). Larger packages leaking less than 200 litres and compressed gas leaking from a small cylinder are also considered "small spills".
- 5 LARGE SPILLS involve many small leaking packages or a leaking package of greater than 200 litres, such as a cargo tank, portable tank or a "one-tonne" compressed gas cylinder.
- 6 Guide 137 is taken from the US DOT emergency response guide book.
- 6 IERG information is derived from CANUTEC - Transport Canada.

EMERGENCY RESPONSE PLANNING GUIDELINES (ERPG)

The maximum airborne concentration below which it is believed that nearly all individuals could be exposed for up to one hour WITHOUT experiencing or developing

continued...

ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 7 of 24

Section 6 - ACCIDENTAL RELEASE MEASURES

life-threatening health effects is:
aluminium chloride 150ppm

irreversible or other serious effects or symptoms which could impair an individual's ability to take protective action is:
aluminium chloride 20ppm

other than mild, transient adverse effects without perceiving a clearly defined odour is:
aluminium chloride 3ppm

American Industrial Hygiene Association (AIHA)

Ingredients considered according to the following cutoffs

Very Toxic (T+)	$\geq 0.1\%$	Toxic (T)	$\geq 3.0\%$
R50	$\geq 0.25\%$	Corrosive (C)	$\geq 5.0\%$
R51	$\geq 2.5\%$		
else	$\geq 10\%$		

where percentage is percentage of ingredient found in the mixture

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material.
- Avoid smoking, naked lights or ignition sources.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately. Launder contaminated clothing before re-use.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

SUITABLE CONTAINER

- DO NOT use aluminium or galvanised containers.
- Check regularly for spills and leaks.
- Lined metal can, lined metal pail/ can.
- Plastic pail.
- Polyliner drum.
- Packing as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

For low viscosity materials

- Drums and jerricans must be of the non-removable head type.

Where a can is to be used as an inner package, the can must have a screwed enclosure.

For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):

- Removable head packaging;
 - Cans with friction closures and
 - low pressure tubes and cartridges
- may be used.

continued...

ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 8 of 24

Section 7 - HANDLING AND STORAGE

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Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

STORAGE INCOMPATIBILITY

■ Aluminium chloride:

- produces hydrogen chloride and heat in contact with moist air or water
- may produce violent polymerisation in contact with water, alcohols, alkenes, bases, epichlorohydrin, ethylene oxide
- is incompatible with allyl chloride, benzene, butyl nitrate, glycidol, methyl chloride, organic materials, oxygen difluoride, perchloryl fluoride, potassium, phenol, phenyl azide, sodium oxide
- forms shock-sensitive or explosive compounds with ammonium nitrate, nitrobenzene, nitromethane
- attacks metals including 316 stainless steel in the presence of moisture

Avoid long-term storage in sealed containers.

- Inorganic acids are generally soluble in water with the release of hydrogen ions. The resulting solutions have pH's of less than 7.0.
- Inorganic acids neutralise chemical bases (for example: amines and inorganic hydroxides) to form salts - neutralisation can generate dangerously large amounts of heat in small spaces.
- The dissolution of inorganic acids in water or the dilution of their concentrated solutions with additional water may generate significant heat.
- The addition of water to inorganic acids often generates sufficient heat in the small region of mixing to cause some of the water to boil explosively. The resulting "bumping" can spatter the acid.
- Inorganic acids react with active metals, including such structural metals as aluminum and iron, to release hydrogen, a flammable gas.
- Inorganic acids can initiate the polymerisation of certain classes of organic compounds.
- Inorganic acids react with cyanide compounds to release gaseous hydrogen cyanide.
- Inorganic acids generate flammable and/or toxic gases in contact with dithiocarbamates, isocyanates, mercaptans, nitrides, nitriles, sulfides, and strong reducing agents. Additional gas-generating reactions occur with sulfites, nitrites, thiosulfates (to give H₂S and SO₃), dithionites (SO₂), and even carbonates.
- Acids often catalyse (increase the rate of) chemical reactions.
- Segregate from alcohol, water.
- Avoid strong bases.
- NOTE: May develop pressure in containers; open carefully. Vent periodically.
- Metals and their oxides or salts may react violently with chlorine trifluoride and bromine trifluoride.
- These trifluorides are hypergolic oxidisers. They ignite on contact (without external source of heat or ignition) with recognised fuels - contact with these materials, following an ambient or slightly elevated temperature, is often violent and may produce ignition.
- The state of subdivision may affect the results.

Hydrogen chloride:

- reacts strongly with strong oxidisers (releasing chlorine gas), acetic anhydride, caesium cyanotridecahydrodecaborate(2-), ethylidene difluoride, hexalithium disilicide, metal acetylides, sodium, silicon dioxide, tetraselenium tetranitride, and many organic materials
- is incompatible with aliphatic amines, alkanolamines, alkylene oxides, aluminium, aluminium-titanium alloys, aromatic amines, amides, 2-aminoethanol, ammonia, ammonium hydroxide, calcium phosphide, chlorosulfonic acid, ethylenediamine, ethyleneimine, epichlorohydrin, isocyanates, metal acetylides, metal carbides, oleum, organic anhydrides, perchloric acid, 3-propiolactone, sulfuric acid, uranium phosphide, vinyl acetate, vinylidene fluoride
- attacks most metals forming flammable hydrogen gas, and some plastics, rubbers and coatings.

STORAGE REQUIREMENTS

- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

continued...

ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 9 of 24

Section 7 - HANDLING AND STORAGE

Air and moisture sensitive.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS



+: May be stored together

O: May be stored together with specific preventions

X: Must not be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

Source	Material	TWA ppm	TWA mg/m ³	STEL ppm	STEL mg/m ³	Peak ppm	Peak mg/m ³
Australia Exposure Standards	aluminium chloride (Hydrogen chloride)					5	7.5
Australia Exposure Standards	silicon tetrachloride (Hydrogen chloride)					5	7.5
Australia Exposure Standards	hydrochloric acid (Hydrogen chloride)					5	7.5
Australia Exposure Standards	phosgene (Phosgene)	0.02	0.08	0.06	0.25		

The following materials had no OELs on our records

• sodium chloride:

CAS:7647- 14- 5

EMERGENCY EXPOSURE LIMITS

Material	Revised IDLH Value (mg/m ³)	Revised IDLH Value (ppm)
aluminium chloride		50
silicon tetrachloride		50
hydrochloric acid		50
phosgene		2 [Unch]

MATERIAL DATA

ALUMINIUM CHLORIDE:

■ for hydrogen chloride:

Odour Threshold Value: 0.262 ppm (detection), 10.06 ppm (recognition)

NOTE: Detector tubes for hydrochloric acid, measuring in excess of 1 ppm,

are available comme

Hydrogen chloride is a strong irritant to the eyes, mucous membranes and skin. Chronic exposure produces a corrosive action on the teeth. Reports of respiratory irritation following short-term exposure at 5 ppm have lead to the recommended TLV-C. There is no indication that skin contact with hydrogen chloride elicits systemic poisoning and a skin designation has not been applied.

Exposure of humans to hydrogen chloride at 50 to 100 ppm for 1 hour is reported to be barely tolerable; 35 ppm caused irritation of the throat on short exposure and 10 ppm was the maximal concentration for prolonged exposure. It has been stated that hydrogen chloride at concentrations of 5 ppm is immediately irritating.

Odour Safety Factor(OSF)

OSF=1.3 (HYDROGEN CHLORIDE).

continued...

ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 10 of 24

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

The TLV is based on the exposures to aluminium chloride and the amount of hydrolysed acid and the corresponding acid TLV to provide the same degree of freedom from irritation. Workers chronically exposed to aluminium dusts and fumes have developed severe pulmonary reactions including fibrosis, emphysema and pneumothorax. A much rarer encephalopathy has also been described.

For phosgene:

Odour Threshold: 0.9 ppm

At 1.2 ppm, 39% of subjects detect a "musty hay" or "green corn odour". None could detect it at 0.4 ppm.

Develops a pungent, irritating odour at 2 ppm.

Response	Concentration (ppm)
Maximum amount for prolonged exposure	1
Dangerous to life, for prolonged exposure	1.25- 2.5
Cough or other subjective symptoms within 1 min	5
Irritation of eyes and respiratory tract in < 1 min	10
Dangerous to life in 30 to 60 min	12.5
Severe lung injury within 1 to 2 min	20
Dangerous to life for as little as 30 min	25
Rapidly fatal (30 min or less)	90

[Patty's]

NOTE: Detector tubes for phosgene, measuring in excess of 0.04 ppm, are commercially available.

The recommended exposure value (TLV) recognises the potential for pulmonary irritation after exposure to concentrations of phosgene slightly greater to 0.1 ppm but to which tolerance may develop. It is noted that subsequent exposures can induce tolerance against pulmonary irritation from concentrations permitted under the excursion limits criteria.

Odour Safety Factor (OSF)

OSF=0.022 (PHOSGENE).

Established occupational exposure limits frequently do not take into consideration reproductive end points that are clearly below the thresholds for other toxic effects. Occupational reproductive guidelines (ORGs) have been suggested as an additional standard. These have been established after a literature search for the reproductive no-observed-adverse effect-level (NOAEL) and the lowest-observed-adverse-effect-level (LOAEL). In addition the US EPA's procedures for risk assessment for hazard identification and dose-response assessment as applied by NIOSH were used in the creation of such limits. Uncertainty factors (UFs) have also been incorporated.

~REPRODUCTIVE HEALTH EFFECTS

0.36 mg/m ³	100	R	NA	-
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SILICON TETRACHLORIDE:

■ for hydrogen chloride:

Odour Threshold Value: 0.262 ppm (detection), 10.06 ppm (recognition)

NOTE: Detector tubes for hydrochloric acid, measuring in excess of 1 ppm,

are available comme

Hydrogen chloride is a strong irritant to the eyes, mucous membranes and skin. Chronic exposure produces a corrosive action on the teeth. Reports of respiratory irritation following short-term exposure at 5 ppm have lead to the recommended TLV-C. There is no indication that skin contact with hydrogen chloride elicits systemic poisoning and a skin designation has not been applied.

Exposure of humans to hydrogen chloride at 50 to 100 ppm for 1 hour is reported to be barely tolerable; 35 ppm caused irritation of the throat on short exposure and 10 ppm was the maximal concentration for prolonged exposure. It has been stated that hydrogen chloride at concentrations of 5 ppm is immediately irritating.

Odour Safety Factor(OSF)

OSF=1.3 (HYDROGEN CHLORIDE).

For amorphous crystalline silica (precipitated silicic acid):

Amorphous crystalline silica shows little potential for producing adverse effects on the lung and exposure standards should reflect a particulate of low intrinsic toxicity. Mixtures of amorphous silicas/ diatomaceous earth and crystalline silica should be monitored as if they comprise only the crystalline forms.

The dusts from precipitated silica and silica gel produce little adverse effect on pulmonary functions and are not known to produce significant disease or toxic effect.

IARC has classified silica, amorphous as Group 3: NOT classifiable as to its carcinogenicity to humans.

continued...

ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 11 of 24

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Evidence of carcinogenicity may be inadequate or limited in animal testing.
No exposure limits set by NOHSC or ACGIH.

HYDROCHLORIC ACID:

- for hydrogen chloride:

Odour Threshold Value: 0.262 ppm (detection), 10.06 ppm (recognition)

NOTE: Detector tubes for hydrochloric acid, measuring in excess of 1 ppm,

are available commercially

Hydrogen chloride is a strong irritant to the eyes, mucous membranes and skin. Chronic exposure produces a corrosive action on the teeth. Reports of respiratory irritation following short-term exposure at 5 ppm have lead to the recommended TLV-C. There is no indication that skin contact with hydrogen chloride elicits systemic poisoning and a skin designation has not been applied.

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Odour Safety Factor(OSF)

OSF=1.3 (HYDROGEN CHLORIDE).

PHOSGENE:

- For phosgene:

Odour Threshold: 0.9 ppm

At 1.2 ppm, 39% of subjects detect a "musty hay" or "green corn odour". None could detect it at 0.4 ppm.

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Response	Concentration (ppm)
Maximum amount for prolonged exposure	1
Dangerous to life, for prolonged exposure	1.25- 2.5
Cough or other subjective symptoms within 1 min	5
Irritation of eyes and respiratory tract in < 1 min	10
Dangerous to life in 30 to 60 min	12.5
Severe lung injury within 1 to 2 min	20
Dangerous to life for as little as 30 min	25
Rapidly fatal (30 min or less	90

[Patty's]

NOTE: Detector tubes for phosgene, measuring in excess of 0.04 ppm, are commercially available.

The recommended exposure value (TLV) recognises the potential for pulmonary irritation after exposure to concentrations of phosgene slightly greater to 0.1 ppm but to which tolerance may develop. It is noted that subsequent exposures can induce tolerance against pulmonary irritation from concentrations permitted under the excursion limits criteria.

Odour Safety Factor (OSF)

OSF=0.022 (PHOSGENE).

PERSONAL PROTECTION



EYE

- Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure

continued...

ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 12 of 24

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

- Chemical goggles whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted
- Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection.
- Alternatively a gas mask may replace splash goggles and face shields.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

HANDS/FEET

- Elbow length PVC gloves.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.
 - When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.
 - Contaminated gloves should be replaced.
- Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

OTHER

- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower.

- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory . These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

RESPIRATOR

Protection Factor	Half- Face Respirator	Full- Face Respirator	Powered Air Respirator
10 x ES	B P1 Air- line*	- -	B PAPR- P1 -
50 x ES	Air- line**	B P2	B PAPR- P2
100 x ES	-	B P3	-
		Air- line*	-

continued...

ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 13 of 24

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

100+ x ES	-	Air- line**	B PAPR- P3
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* - Negative pressure demand

** - Continuous flow.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. For further information consult your Occupational Health and Safety Advisor.

ENGINEERING CONTROLS

■ Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations. Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:

solvent, vapours, degreasing etc., evaporating from tank (in still air).
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).

Air Speed:

0.25- 0.5 m/s (50- 100 f/min.)

0.5- 1 m/s (100- 200 f/min.)

1- 2.5 m/s (200- 500 f/min.)

2.5- 10 m/s (500- 2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range

- 1: Room air currents minimal or favourable to capture
- 2: Contaminants of low toxicity or of nuisance value only.
- 3: Intermittent, low production.
- 4: Large hood or large air mass in motion

Upper end of the range

- 1: Disturbing room air currents
- 2: Contaminants of high toxicity
- 3: High production, heavy use
- 4: Small hood- local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

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ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 14 of 24

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

White (when pure), grey, yellow, or green crystalline solid. Sharp acidic (hydrogen chloride) odour. Material fumes in moist air. Violently soluble in water. Soluble in benzophenone, benzene, nitrobenzene, carbon tetrachloride, chloroform. When heated sublimes at 178-181 deg.C and decomposes at 262 C. forming Alumina and hydrogen chloride gas

PHYSICAL PROPERTIES

Solid.

Corrosive.

Acid.

State	Divided solid	Molecular Weight	133.3
Melting Range (°C)	194 @ 527 kPa	Viscosity	Not Applicable
Boiling Range (°C)	182.7 sublimes	Solubility in water (g/L)	Reacts
Flash Point (°C)	Non flammable	pH (1% solution)	3.2
Decomposition Temp (°C)	Not Available	pH (as supplied)	Not applicable
Autoignition Temp (°C)	Not available	Vapour Pressure (kPa)	0.13 @ 100 deg.
Upper Explosive Limit (%)	Not applicable	Specific Gravity (water=1)	2.44 @ 25 deg.C
Lower Explosive Limit (%)	Not applicable	Relative Vapour Density (air=1)	9.2 @ >180 deg.
Volatile Component (%vol)	Not available.	Evaporation Rate	Not Applicable

Section 10 - CHEMICAL STABILITY AND REACTIVITY INFORMATION

CONDITIONS CONTRIBUTING TO INSTABILITY

• Contact with alkaline material liberates heat.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

■ The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion.

■ Ingestion of acidic corrosives may produce burns around and in the mouth, the throat and oesophagus. Immediate pain and difficulties in swallowing and speaking may also be evident. Swelling of the epiglottis may make it difficult to breathe which may result in suffocation. More severe exposure may result in vomiting blood and thick mucus, shock, abnormally low blood pressure, fluctuating pulse, shallow respiration and clammy skin, inflammation of stomach wall, and rupture of oesophageal tissue. Untreated shock may eventually result in kidney failure. Severe cases may result in perforation of the stomach and abdominal cavity with consequent infection, rigidity and fever. There may be severe narrowing of the oesophageal or pyloric sphincters; this may occur immediately or after a delay of weeks to years. There may be coma and convulsions, followed by death due to infection of the abdominal cavity, kidneys or lungs.

■ Although ingestion is not thought to produce harmful effects (as classified under EC Directives), the material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g. liver, kidney) damage is evident. Present definitions of harmful or toxic substances are

continued...

ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4
Page 15 of 24

Section 11 - TOXICOLOGICAL INFORMATION

generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.

EYE

- The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating.
- If applied to the eyes, this material causes severe eye damage.
- Direct eye contact with acid corrosives may produce pain, tears, sensitivity to light and burns. Mild burns of the epithelia generally recover rapidly and completely. Severe burns produce long-lasting and possibly irreversible damage. The appearance of the burn may not be apparent for several weeks after the initial contact. The cornea may ultimately become deeply opaque resulting in blindness.

SKIN

- The material can produce chemical burns following direct contact with the skin.
- Skin contact with acidic corrosives may result in pain and burns; these may be deep with distinct edges and may heal slowly with the formation of scar tissue.
- Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.
- Open cuts, abraded or irritated skin should not be exposed to this material.
- Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
- Solution of material in moisture on the skin, or perspiration, may markedly increase skin corrosion and accelerate tissue destruction.

INHALED

- The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.
- Corrosive acids can cause irritation of the respiratory tract, with coughing, choking and mucous membrane damage. There may be dizziness, headache, nausea and weakness. Swelling of the lungs can occur, either immediately or after a delay; symptoms of this include chest tightness, shortness of breath, frothy phlegm and cyanosis. Lack of oxygen can cause death hours after onset.
- Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled. If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.
- Hydrogen chloride (HCl) vapour or fumes present a hazard from a single acute exposure. Exposures of 1300 to 2000 ppm have been lethal to humans in a few minutes. Inhalation of HCl may cause choking, coughing, burning sensation and may cause ulceration of the nose, throat and larynx. Fluid on the lungs followed by generalised lung damage may follow. Breathing of HCl vapour may aggravate asthma and inflammatory or fibrotic pulmonary disease. High concentrations cause necrosis of the tracheal and bronchial epithelium, pulmonary oedema, atelectasis and emphysema and damage to the pulmonary blood vessels and liver.

CHRONIC HEALTH EFFECTS

- Repeated or prolonged exposure to acids may result in the erosion of teeth, swelling and/or ulceration of mouth lining. Irritation of airways to lung, with cough, and inflammation of lung tissue often occurs. Chronic exposure may inflame the skin or conjunctiva. Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. There is some evidence from animal testing that exposure to this material may result in reduced fertility. Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis; caused by particles less than 0.5 micron penetrating and remaining in the lung. Prime symptom is breathlessness;

continued...

ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 16 of 24

Section 11 - TOXICOLOGICAL INFORMATION

lung shadows show on X-ray.

Chronic minor exposure to hydrogen chloride (HCl) vapour or fume may cause discolouration or erosion of the teeth, bleeding of the nose and gums; and ulceration of the nasal mucous membranes.

Repeated exposures of animals to concentrations of about 34 ppm HCl produced no immediate toxic effects.

Workers exposed to hydrochloric acid suffered from gastritis and a number of cases of chronic bronchitis have also been reported.

Repeated or prolonged exposure to dilute solutions of HCl may cause dermatitis.

The extremely short half life in aqueous solution (0.026 secs), with rapid release of hydrochloric acid means no significant retention of phosgene in the body is possible.

Odour fatigue and phosgene tolerance may develop following continuous and repeated use. The development of tolerance is believed to be the triggering mechanism of chronic, irreversible pulmonary changes of emphysema and fibrosis from prolonged daily exposure that produce no ostensible acute response.

Exposure to large doses of aluminium has been connected with the degenerative brain disease Alzheimer's Disease.

TOXICITY AND IRRITATION

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY

Oral (rat) LD50: 3450 mg/kg

Dermal (rabbit) LD50: > 2000 mg/kg

■ Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production. The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Rat cell mutagen

Reproductive effector in rats

IRRITATION

Nil Reported

SILICON TETRACHLORIDE:

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY

Inhalation (rat) LC50: 8000 ppm/4h

IRRITATION

Skin (rabbit): 500 mg/24h- SEVERE

Eye (rabbit): 20 mg/24h- Moderate

■ Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of

continued...

ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 17 of 24

Section 11 - TOXICOLOGICAL INFORMATION

exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production. The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.

CARCINOGEN

Hydrochloric acid	International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs	Group	3
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Section 12 - ECOLOGICAL INFORMATION

aluminium chloride 72 or 96hr ErC50 (0.57) mg/L Green algae Plant Source: Calculated

Refer to data for ingredients, which follows:

PHOSGENE:

ALUMINIUM CHLORIDE:

■ For phosgene:

Environmental fate:

At normal ambient temperatures, the major pathway for phosgene degradation in air is gas-phase hydrolysis. However, even at high levels of humidity, phosgene in air is only slowly degraded and is likely to be persistent in the atmosphere and subject to long-range transport. In water, phosgene is rapidly degraded to hydrochloric acid and carbon dioxide. Detectable levels of phosgene in soil and vegetation are unlikely due to heterogeneous abiotic degradation.

Ecotoxicity:

Fish LC50 (24 h): 60 mg/l

No information has been reported on the effects of phosgene on the environment. However, the levels of phosgene now found in the general environment would not be expected to result in significant effects to aquatic or terrestrial biota. Damage to plants and aquatic organisms could occur in areas where accidental release of phosgene has occurred, owing to the rapid release of hydrochloric acid.

SILICON TETRACHLORIDE:

HYDROCHLORIC ACID:

PHOSGENE:

ALUMINIUM CHLORIDE:

■ DO NOT discharge into sewer or waterways.

SILICON TETRACHLORIDE:

HYDROCHLORIC ACID:

ALUMINIUM CHLORIDE:

■ Prevent, by any means available, spillage from entering drains or water courses.

■ Although inorganic chloride ions are not normally considered toxic they can exist in effluents at acutely toxic levels (chloride >3000 mg/l). the resulting salinity can exceed the tolerances of most freshwater organisms.

Inorganic chlorine eventually finds its way into the aqueous compartment and as such is bioavailable.

Incidental exposure to inorganic chloride may occur in occupational settings where chemicals management policies are improperly applied. The toxicity of chloride salts depends on the counter-ion (cation) present; that of chloride itself is unknown. Chloride toxicity has not been observed in humans except in the special case of impaired sodium chloride metabolism, e.g. in congestive heart failure. Healthy individuals can

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ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 18 of 24

Section 12 - ECOLOGICAL INFORMATION

tolerate the intake of large quantities of chloride provided that there is a concomitant intake of fresh water.

Although excessive intake of drinking-water containing sodium chloride at concentrations above 2.5 g/litre has been reported to produce hypertension, this effect is believed to be related to the sodium ion concentration.

Chloride concentrations in excess of about 250 mg/litre can give rise to detectable taste in water, but the threshold depends upon the associated cations. Consumers can, however, become accustomed to concentrations in excess of 250 mg/litre. No health-based guideline value is proposed for chloride in drinking-water.

In humans, 88% of chloride is extracellular and contributes to the osmotic activity of body fluids. The electrolyte balance in the body is maintained by adjusting total dietary intake and by excretion via the kidneys and gastrointestinal tract. Chloride is almost completely absorbed in normal individuals, mostly from the proximal half of the small intestine. Normal fluid loss amounts to about 1.5-2 liters/day, together with about 4 g of chloride per day. Most (90 - 95%) is excreted in the urine, with minor amounts in faeces (4- %) and sweat (2%).

Chloride increases the electrical conductivity of water and thus increases its corrosivity. In metal pipes, chloride reacts with metal ions to form soluble salts thus increasing levels of metals in drinking-water. In lead pipes, a protective oxide layer is built up, but chloride enhances galvanic corrosion. It can also increase the rate of pitting corrosion of metal pipes.

ALUMINIUM CHLORIDE:

■ Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air. Once released to surface waters and moist soils their fate depends on solubility and dissociation in water. Environmental processes (such as oxidation and the presence of acids or bases) may transform insoluble metals to more soluble ionic forms. Microbiological processes may also transform insoluble metals to more soluble forms. Such ionic species may bind to dissolved ligands or sorb to solid particles in aquatic or aqueous media. A significant proportion of dissolved/ sorbed metals will end up in sediments through the settling of suspended particles. The remaining metal ions can then be taken up by aquatic organisms.

When released to dry soil most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/ or surface water ecosystems when soaked by rain or melt ice.

Environmental processes may also be important in changing solubilities.

Even though many metals show few toxic effects at physiological pHs, transformation may introduce new or magnified effects.

A metal ion is considered infinitely persistent because it cannot degrade further.

The current state of science does not allow for an unambiguous interpretation of various measures of bioaccumulation.

The counter-ion may also create health and environmental concerns once isolated from the metal. Under normal physiological conditions the counter-ion may be essentially insoluble and may not be bioavailable.

Environmental processes may enhance bioavailability.

■ For aluminium and its compounds and salts:

Environmental fate:

Aluminium occurs in the environment in the form of silicates, oxides and hydroxides, combined with other elements such as sodium, fluorine and arsenic complexes with organic matter.

Acidification of soils releases aluminium as a transportable solution. Mobilisation of aluminium by acid rain results in aluminium becoming available for plant uptake.

As an element, aluminum cannot be degraded in the environment, but may undergo various precipitation or ligand exchange reactions. Aluminum in compounds has only one oxidation state (+3), and would not undergo oxidation-reduction reactions under environmental conditions. Aluminum can be complexed by various ligands present in the environment (e.g., fulvic and humic acids). The solubility of aluminum in the environment will depend on the ligands present and the pH.

The trivalent aluminum ion is surrounded by six water molecules in solution. The hydrated aluminum ion, $[Al(H_2O)_6]^{3+}$, undergoes hydrolysis, in which a stepwise deprotonation of the coordinated water ligands forms bound hydroxide ligands (e.g., $[Al(H_2O)_5(OH)]^{2+}$, $[Al(H_2O)_4(OH)_2]^+$). The speciation of aluminum in water is pH dependent. The hydrated trivalent aluminum ion is the predominant form at pH levels below 4. Between pH 5 and 6, the predominant hydrolysis products are $Al(OH)_2^+$ and $Al(OH)_2^+$, while the solid $Al(OH)_3$ is most prevalent between pH 5.2 and 8.8. The soluble species $Al(OH)_4^-$ is the predominant species above pH 9, and is the only species present above pH 10. Polymeric aluminum hydroxides appear between pH 4.7 and 10.5, and increase in size until they are transformed into colloidal particles of amorphous $Al(OH)_3$, which crystallise

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ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 19 of 24

Section 12 - ECOLOGICAL INFORMATION

to gibbsite in acid waters . Polymerisation is affected by the presence of dissolved silica; when enough silica is present, aluminum is precipitated as poorly crystallised clay mineral species.

Hydroxyaluminum compounds are considered amphoteric (e.g., they can act as both acids and bases in solution) . Because of this property, aluminum hydroxides can act as buffers and resist pH changes within the narrow pH range of 4-5.

Monomeric aluminum compounds, typified by aluminum fluoride, chloride, and sulfate, are considered reactive or labile compounds, whereas polymeric aluminum species react much more slowly in the environment. Aluminum has a stronger attraction for fluoride in an acidic environment compared to other inorganic ligand.

The adsorption of aluminum onto clay surfaces can be a significant factor in controlling aluminum mobility in the environment, and these adsorption reactions, measured in one study at pH 3.0-4.1, have been observed to be very rapid. However, clays may act either as a sink or a source for soluble aluminum depending on the degree of aluminum saturation on the clay surface.

Within the pH range of 5-6, aluminum complexes with phosphate and is removed from solution. Because phosphate is a necessary nutrient in ecological systems, this immobilization of both aluminum and phosphate may result in depleted nutrient states in surface water.

Plant species and cultivars of the same species differ considerably in their ability to take up and translocate aluminum to above-ground parts. Tea leaves may contain very high concentrations of aluminum, >5,000 mg/kg in old leaves. Other plants that may contain high levels of aluminum include Lycopodium (Lycopodiaceae), a few ferns, Symplocos (Symplocaceae), and Orites (Proteaceae). Aluminum is often taken up and concentrated in root tissue. In sub-alpine ecosystems, the large root biomass of the Douglas fir, *Abies amabilis*, takes up aluminum and immobilizes it, preventing large accumulation in above-ground tissue. It is unclear to what extent aluminum is taken up into root food crops and leafy vegetables. An uptake factor (concentration of aluminum in the plant/concentration of aluminum in soil) of 0.004 for leafy vegetables and 0.00065 for fruits and tubers has been reported, but the pH and plant species from which these uptake factors were derived are unclear. Based upon these values, however, it is clear that aluminum is not taken up in plants from soil, but is instead biodiluted.

Aluminum concentrations in rainbow trout from an alum-treated lake, an untreated lake, and a hatchery were highest in gill tissue and lowest in muscle. Aluminum residue analyses in brook trout have shown that whole-body aluminum content decreases as the fish advance from larvae to juveniles. These results imply that the aging larvae begin to decrease their rate of aluminum uptake, to eliminate aluminum at a rate that exceeds uptake, or to maintain approximately the same amount of aluminum while the body mass increases. The decline in whole-body aluminum residues in juvenile brook trout may be related to growth and dilution by edible muscle tissue that accumulated less aluminum than did the other tissues.

The greatest fraction of the gill-associated aluminum was not sorbed to the gill tissue, but to the gill mucus. It is thought that mucus appears to retard aluminum transport from solution to the membrane surface, thus delaying the acute biological response of the fish. It has been reported that concentrations of aluminum in whole-body tissue of the Atlantic salmon exposed to high concentrations of aluminum ranging from 3 ug/g (for fish exposed to 33 ug/L) to 96 ug/g (for fish exposed to 264 ug/L) at pH 5.5. After 60 days of exposure, BCFs ranged from 76 to 190 and were directly related to the aluminum exposure concentration. In acidic waters (pH 4.6-5.3) with low concentrations of calcium (0.5-1.5 mg Ca/L), labile aluminum between 25 and 75 ug/L is toxic. Because aluminum is toxic to many aquatic species, it is not bioaccumulated to a significant degree (BCF <300) in most fish and shellfish; therefore, consumption of contaminated fish does not appear to be a significant source of aluminum exposure in humans.

Bioconcentration of aluminum has also been reported for several aquatic invertebrate species. BCF values ranging from 0.13 to 0.5 in the whole-body were reported for the snail. Bioconcentration of aluminum has also been reported for aquatic insects.

Ecotoxicity:

Freshwater species pH >6.5

Fish: Acute LC50 (48-96 h) 5 spp: 0.6 (*Salmo salar*) - 106 mg/L; Chronic NOEC (8-28 d): 7 spp, NOEC, 0.034-7.1 mg/L. The lowest measured chronic figure was an 8-d LC50 of 0.17 mg/L for *Micropterus* sp.

Amphibian: Acute LC50 (4 d): *Bufo americanus*, 0.86-1.66 mg/L; Chronic LC50 (8-d) 2.28 mg/L

Crustaceans LC50 (48 h): 1 sp 2.3-36 9 mg/L; Chronic NOEC (7-28 d) 3 spp, 0.136-1.72 mg/L

Algae EC50 (96 h): population growth, 0.46-0.57 mg/L; 2 spp, chronic NOEC, 0.8-2.0 mg/L

Freshwater species pH <6.5 (all between pH 4.5 and 6.0)

Fish LC50 (24-96 h): 4 spp, 0.015 (*S. trutta*) - 4.2 mg/L; chronic data on *Salmo trutta*, LC50 (21-42 d) 0.015-0.105 mg/L

Amphibians LC50 (4-5 d): 2 spp, 0.540-2.670 mg/L (absolute range 0.40-5.2 mg/L)

Alga: 1 sp NOEC growth 2.0 mg/L

continued...

ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 20 of 24

Section 12 - ECOLOGICAL INFORMATION

Among freshwater aquatic plants, single-celled plants are generally the most sensitive to aluminium. Fish are generally more sensitive to aluminium than aquatic invertebrates. Aluminium is a gill toxicant to fish, causing both ionoregulatory and respiratory effects.

The bioavailability and toxicity of aluminium is generally greatest in acid solutions. Aluminium in acid habitats has been observed to be toxic to fish and phytoplankton. Aluminium is generally more toxic over the pH range 4.4-5.4, with a maximum toxicity occurring around pH 5.0-5.2. The inorganic single unit aluminium species ($\text{Al}(\text{OH})_2^+$) is thought to be the most toxic. Under very acid conditions, the toxic effects of the high H^+ concentration appear to be more important than the effects of low concentrations of aluminium; at approximately neutral pH values, the toxicity of aluminium is greatly reduced. The solubility of aluminium is also enhanced under alkaline conditions, due to its amphoteric character, and some researchers found that the acute toxicity of aluminium increased from pH 7 to pH 9. However, the opposite relationship was found in other studies. The uptake and toxicity of aluminium in freshwater organisms generally decreases with increasing water hardness under acidic, neutral and alkaline conditions. Complexing agents such as fluoride, citrate and humic substances reduce the availability of aluminium to organisms, resulting in lower toxicity. Silicon can also reduce aluminium toxicity to fish.

Drinking Water Standards:

aluminium: 200 $\mu\text{g/l}$ (UK max.)

200 $\mu\text{g/l}$ (WHO guideline)

chloride: 400 mg/l (UK max.)

250 mg/l (WHO guideline)

fluoride: 1.5 mg/l (UK max.)

1.5 mg/l (WHO guideline)

nitrate: 50 mg/l (UK max.)

50 mg/l (WHO guideline)

sulfate: 250 mg/l (UK max.)

Soil Guideline: none available.

Air Quality Standards: none available.

Toxicity Fish: $\text{LC}_{50}(96)\text{2000-2600mg/L}$

Toxicity invertebrate: non toxic to bees

Degradation Biological: significant

SILICON TETRACHLORIDE:

HYDROCHLORIC ACID:

■ Hazardous Air Pollutant: Yes

■ Fish LC_{50} (96hr.) (mg/l): 0.282

■ Ecotoxicity:

The tolerance of water organisms towards pH margin and variation is diverse. Recommended pH values for test species listed in OECD guidelines are between 6.0 and almost 9. Acute testing with fish showed 96h- LC_{50} at about pH 3.5.

Ecotoxicity

Fish LC_{100} (24 h): trout 10 mg/l

TLm (96 h): mosquito fish 282 ppm (fresh water)

LC_{50} : goldfish 178 mg/l

Shrimp LC_{50} (48 h): 100 - 330 ppm (salt water)

Starfish LC_{50} (48 h): 100 - 330 mg/l

Cockle LC_{50} (48 h): 330 - 1000 mg/l

[Hach]

Hydrogen chloride in water dissociates almost completely, releasing hydrogen and chloride ions; the hydrogen ions are captured by water to produce hydronium ions.

Hydrochloric acid infiltrates soil, the rate dependent on moisture content. During soil transport, hydrochloric acid dissolves soil components.

Drinking water standard:

chloride: 400 mg/l (UK max.)

250 mg/l (WHO guideline)

continued...

ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 21 of 24

Section 12 - ECOLOGICAL INFORMATION

PHOSGENE:

■ Hazardous Air Pollutant:	Yes
■ Half- life Soil - High (hours):	1
■ Half- life Soil - Low (hours):	0.05
■ Half- life Air - High (hours):	7.20E+14
■ Half- life Air - Low (hours):	989880
■ Half- life Surface water - High (hours):	1
■ Half- life Surface water - Low (hours):	0.05
■ Half- life Ground water - High (hours):	1
■ Half- life Ground water - Low (hours):	0.05
■ Aqueous biodegradation - Aerobic - High (hours):	672
■ Aqueous biodegradation - Aerobic - Low (hours):	168
■ Aqueous biodegradation - Anaerobic - High (hours):	2688
■ Aqueous biodegradation - Anaerobic - Low (hours):	672
■ Photolysis maximum light absorption - High (nano- m):	274.5
■ Photolysis maximum light absorption - Low (nano- m):	234.2
■ First order hydrolysis half- life (hours):	1.9
■ Hydrolysis in Air - High (hours):	7.20E+14
■ Hydrolysis in Air - Low (hours):	989880

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
aluminium chloride	HIGH		LOW	HIGH
silicon tetrachloride	LOW		LOW	HIGH
hydrochloric acid	LOW		LOW	HIGH
phosgene	LOW	LOW	LOW	HIGH

GESAMP/EHS COMPOSITE LIST - GESAMP Hazard Profiles

Name / Cas No / RTECS No	EHS	TRN	A1a	A1b	A1	A2	B1	B2	C1	C2	C3	D1	D2	D3	E1	E2	E3
- CAS:7446- 70- 0 / MW4025000	864	389	Ino rg	0	0	Ino rg	1	NI	1	1	3	3C	3	—	—	DE	3

Legend:

EHS=EHS Number (EHS=GESAMP Working Group on the Evaluation of the Hazards of Harmful Substances Carried by Ships) NRT=Net Register Tonnage, A1a=Bioaccumulation log Pow, A1b=Bioaccumulation BCF, A1=Bioaccumulation, A2=Biodegradation, B1=Acuteaquatic toxicity LC/ECIC50 (mg/l), B2=Chronic aquatic toxicity NOEC (mg/l), C1=Acute mammalian oral toxicity LD50 (mg/kg), C2=Acutemammalian dermal toxicity LD50 (mg/kg), C3=Acute mammalian inhalation toxicity LC50 (mg/kg), D1=Skin irritation & corrosion, D2=Eye irritation& corrosion, D3=Long-term health effects, E1=Tainting, E2=Physical effects on wildlife & benthic habitats, E3=Interference with coastal amenities,

For column A2: R=Readily biodegradable, NR=Not readily biodegradable.

For column D3: C=Carcinogen, M=Mutagenic, R=Reprotoxic, S=Sensitising, A=Aspiration hazard, T=Target organ systemic toxicity, L=Lunginjury, N=Neurotoxic, I=Immunotoxic.

For column E1: NT=Not tainting (tested), T=Tainting test positive.

For column E2: Fp=Persistent floater, F=Floater, S=Sinking substances.

The numerical scales start from 0 (no hazard), while higher numbers reflect increasing hazard.

(GESAMP/EHS Composite List of Hazard Profiles - Hazard evaluation of substances transported by ships)

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ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 22 of 24

Section 13 - DISPOSAL CONSIDERATIONS

■ Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.

For small quantities:

- Neutralise an aqueous solution of the material.
- Filter solids for disposal to approved land fill.
- Flush solution to sewer (subject to local regulation)
- Heat and fumes evolved during reaction may be controlled by rate of addition.

Recycle wherever possible.

- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Treat and neutralise at an approved treatment plant. Treatment should involve: Mixing or slurring in water; Neutralisation with soda-lime or soda-ash followed by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material)
- Decontaminate empty containers with 5% aqueous sodium hydroxide or soda ash, followed by water. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION



Labels Required: CORROSIVE

HAZCHEM:

☐ 4W

Land Transport UNDG:

Class or division:	8	Subsidiary risk:	None
UN No.:	1726	UN packing group:	II
Shipping Name:ALUMINIUM CHLORIDE, ANHYDROUS			

Air Transport IATA:

ICAO/IATA Class:	8	ICAO/IATA Subrisk:	None
UN/ID Number:	1726	Packing Group:	II
Special provisions:	None		
Shipping Name: ALUMINIUM CHLORIDE, ANHYDROUS			

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ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 23 of 24

Section 14 - TRANSPORTATION INFORMATION

Maritime Transport IMDG:

IMDG Class:	8	IMDG Subrisk:	None
UN Number:	1726	Packing Group:	II
EMS Number:	F- A, S- B	Special provisions:	937
Limited Quantities:	1 kg		
Shipping Name:	ALUMINIUM CHLORIDE, ANHYDROUS		

GESAMP hazard profiles for this material can be found in section 12 of the MSDS.

Section 15 - REGULATORY INFORMATION

REGULATIONS

aluminium chloride (CAS: 7446-70-0) is found on the following regulatory lists;

"Australia Hazardous Substances", "Australia High Volume Industrial Chemical List (HVICL)", "Australia Inventory of Chemical Substances (AICS)", "International Council of Chemical Associations (ICCA) - High Production Volume List", "OECD Representative List of High Production Volume (HPV) Chemicals" Regulations for ingredients

silicon tetrachloride (CAS: 10026-04-7) is found on the following regulatory lists;

"Australia Hazardous Substances", "Australia Inventory of Chemical Substances (AICS)", "IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk", "International Council of Chemical Associations (ICCA) - High Production Volume List", "OECD Representative List of High Production Volume (HPV) Chemicals"

hydrochloric acid (CAS: 7647-01-0) is found on the following regulatory lists;

"Australia - Queensland Hazardous Materials and Prescribed Quantities for Major Hazard Facilities", "Australia Exposure Standards", "Australia Hazardous Substances", "Australia High Volume Industrial Chemical List (HVICL)", "Australia Illicit Drug Reagents/Essential Chemicals - Category III", "Australia Inventory of Chemical Substances (AICS)", "Australia National Pollutant Inventory", "Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Appendix E (Part 2)", "Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Appendix F (Part 3)", "Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Schedule 5", "Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Schedule 6", "CODEX General Standard for Food Additives (GSFA) - Additives Permitted for Use in Food in General, Unless Otherwise Specified, in Accordance with GMP", "GESAMP/EHS Composite List - GESAMP Hazard Profiles", "IMO IBC Code Chapter 17: Summary of minimum requirements", "IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk", "International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs", "International Council of Chemical Associations (ICCA) - High Production Volume List", "International Maritime Dangerous Goods Requirements (IMDG Code) - Goods Forbidden for Transport", "OECD Representative List of High Production Volume (HPV) Chemicals", "United Nations Convention Against Illicit Traffic in Narcotic Drugs and Psychotropic Substances - Table II", "United Nations List of Precursors and Chemicals Frequently used in the Illicit Manufacture of Narcotic Drugs and Psychotropic Substances Under International Control - Table II"

phosgene (CAS: 75-44-5) is found on the following regulatory lists;

"Australia - Queensland Hazardous Materials and Prescribed Quantities for Major Hazard Facilities", "Australia Chemical Weapons (Prohibition) Act 1994 - Schedule 3", "Australia Exposure Standards", "Australia Hazardous Substances", "Australia Inventory of Chemical Substances (AICS)", "Convention on the Prohibition of the Development, Production, Stockpiling and Use of Chemical Weapons and on their Destruction (English)", "International Council of Chemical Associations (ICCA) - High Production Volume List", "OECD Representative List of High Production Volume (HPV) Chemicals"

Section 16 - OTHER INFORMATION

INGREDIENTS WITH MULTIPLE CAS NUMBERS

Ingredient Name	CAS
ferric chloride	7705- 08- 0, 58694- 80- 7

MSDS SECTION CHANGES

The following table displays the version number of and date on which each section was last changed.

Section Name	Version	Date	Section Name	Version	Date	Section Name	Version	Date
Advice to Doctor	4	9- Oct- 2008	Storage (storage requirement)	4	9- Oct- 2008	Acute Health (inhaled)	4	9- Oct- 2008
First Aid (inhaled)	4	9- Oct- 2008	Storage (suitable container)	4	9- Oct- 2008	Acute Health (skin)	4	9- Oct- 2008
Fire Fighter (extinguishing media)	4	9- Oct- 2008	Engineering Control	4	9- Oct- 2008	Acute Health (swallowed)	4	9- Oct- 2008

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ALUMINIUM CHLORIDE ANHYDROUS

(ALUMINIUM CHLORIDE)

GHS Safety Data Sheet

Version No:4

Page 24 of 24

Section 16 - OTHER INFORMATION

Fire Fighter (fire fighting)	4	9- Oct- 2008	Exposure Standard	4	9- Oct- 2008	Chronic Health	4	9- Oct- 2008
Fire Fighter (fire/explosion hazard)	4	9- Oct- 2008	Personal Protection (hands/feet)	4	9- Oct- 2008	Toxicity and Irritation (Other)	4	9- Oct- 2008
Spills (major)	4	9- Oct- 2008	Personal Protection (other)	4	9- Oct- 2008	Environmental	4	9- Oct- 2008
Spills (minor)	4	9- Oct- 2008	Instability Condition	4	9- Oct- 2008	Disposal	4	9- Oct- 2008
Handling Procedure	4	9- Oct- 2008	Acute Health (eye)	4	9- Oct- 2008	Transport	4	9- Oct- 2008
Storage (storage incompatibility)	4	9- Oct- 2008						

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

The above information is believed to be accurate and represent the best information currently available to us, but does not represent any warranty expressed or implied of the properties of the product. User should make their own investigation to determine the suitability of the information for their particular purpose.

Issue Date: 9-Oct-2017