ACETYL ACETONE

(2,4-PENTANEDIONE)

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME
2,4-PENTANEDIONE

OTHER NAMES
C5-H8-O2, acetoacetone, acetylacetone, diacetylmethane, pentanedione, "acetyl 2-propanone", "acetyl 2-propanone"

PROPER SHIPPING NAME
PENTANE-2,4-DIONE

PRODUCT USE
Forms chelating organometallic complexes which find use as gasoline additives, lubricant additives, driers for varnishes and printer's inks, fungicides, insecticides, colours. Solvent for cellulose acetate.
Manufacture of polyolefins.
Intermediate

SUPPLIER
Company: S D FINE - CHEM LIMITED
Address:
315- 317, T.V.IND.ESTATE,
248 WORLI ROAD,
MUMBAI- 400 030, INDIA
technical@sdfine.com
Telephone: 91- 22 24959898
Telephone: 91- 22 24959899
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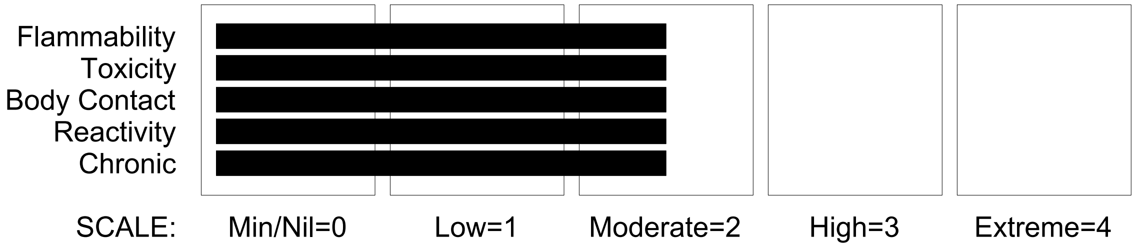
Section 2 - HAZARDS IDENTIFICATION

HAZARD RATINGS



GHS Classification

Acute Aquatic Hazard Category 3
Acute Toxicity (Dermal) Category 3
Acute Toxicity (Oral) Category 3

continued...

Aspiration Hazard Category 1
Eye Irritation Category 2B
Flammable Liquid Category 3
Respiratory Effects Category 3
Respiratory Irritation Category 3
Skin Corrosion/Irritation Category 2
Skin Sensitizer Category 1

EMERGENCY OVERVIEW

HAZARD
DANGER
Determined by using GHS criteria:
H335 H336 H226 H301 H311 H304 H315 H320 H317 H402
May cause respiratory irritation
May cause drowsiness or dizziness
Flammable liquid and vapour
Toxic if swallowed
Toxic in contact with skin
May be fatal if swallowed and enters airways
Causes skin irritation
Causes eye irritation
May cause allergic skin reaction
Harmful to aquatic life

PRECAUTIONARY STATEMENTS

Prevention
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting equipment
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/fume/gas/mist/vapours/spray.
Wash thoroughly after handling.
Do not eat, drink or smoke when using this product.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing should not be allowed out of the workplace.
Avoid release to the environment.
Wear protective gloves/protective clothing/eye protection/face protection.

Response
IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
IF ON SKIN: Wash with plenty of soap and water.
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

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Call a POISON CENTER or doctor/physician if you feel unwell.
Rinse mouth.
Do NOT induce vomiting.
If skin irritation or rash occurs: Get medical advice/attention.
If eye irritation persists: Get medical advice/attention.
Remove/Take off immediately all contaminated clothing.
Wash contaminated clothing before reuse.

Storage
Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Store locked up.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
2, 4- pentanedione	123-54-6	>98
contaminants in commercial product include		
2, 4- hexanedione	3002-24-2	
acetic acid glacial	64-19-7	
amyl methyl ketone	110-43-0	

Section 4 - FIRST AID MEASURES

SWALLOWED
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice.
- Avoid giving milk or oils.
- Avoid giving alcohol.
- If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

EYE
■ If this product comes in contact with the eyes:
- Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- Seek medical attention without delay; if pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN
■ If skin contact occurs:
- Immediately remove all contaminated clothing, including footwear.
- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

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INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor.

NOTES TO PHYSICIAN

■ Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.
for simple ketones:

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema .
- Monitor and treat, where necessary, for shock.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5mL/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Consider intubation at first sign of upper airway obstruction resulting from oedema.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L.
EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994.

continued...

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA
- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

FIRE FIGHTING
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves for fire only.
- Prevent, by any means available, spillage from entering drains or water course.
- If safe, switch off electrical equipment until vapour fire hazard removed.
- Use water delivered as a fine spray to control fire and cool adjacent area.
- Avoid spraying water onto liquid pools.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

FIRE/EXPLOSION HAZARD
- Liquid and vapour are flammable.
- Moderate fire hazard when exposed to heat or flame.
- Vapour forms an explosive mixture with air.
- Moderate explosion hazard when exposed to heat or flame.
- Vapour may travel a considerable distance to source of ignition.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).

Combustion products include: carbon monoxide (CO), carbon dioxide (CO2), other pyrolysis products typical of burning organic material.

FIRE INCOMPATIBILITY
- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result.

Personal Protective Equipment
Gas tight chemical resistant suit.

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS
- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb small quantities with vermiculite or other absorbent material.
- Wipe up.
- Collect residues in a flammable waste container.

MAJOR SPILLS
■ Chemical Class: ketones

For release onto land: recommended sorbents listed in order of priority.

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SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS
LAND SPILL - SMALL				
cross- linked polymer - particulate	1	shovel	shovel	R, W, SS
cross- linked polymer - pillow	1	throw	pitchfork	R, DGC, RT
sorbent clay - particulate	2	shovel	shovel	R, I, P
wood fiber - pillow	3	throw	pitchfork	R, P, DGC, RT
treated wood fiber - pillow	3	throw	pitchfork	DGC, RT
foamed glass - pillow	4	throw	pitchfork	R, P, DGC, RT
LAND SPILL - MEDIUM				
cross- linked polymer - particulate	1	blower	skiploader	R, W, SS
cross- linked polymer - pillow	2	throw	skiploader	R, DGC, RT
sorbent clay - particulate	3	blower	skiploader	R, I, P
polypropylene - particulate	3	blower	skiploader	R, SS, DGC
expanded mineral - particulate	4	blower	skiploader	R, I, W, P, DGC
polypropylene - mat	4	throw	skiploader	DGC, RT

Legend
DGC: Not effective where ground cover is dense
R; Not reusable
I: Not incinerable
P: Effectiveness reduced when rainy
RT:Not effective where terrain is rugged
SS: Not for use within environmentally sensitive sites
W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;
R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988.

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse vapour.
- Contain spill with sand, earth or vermiculite.

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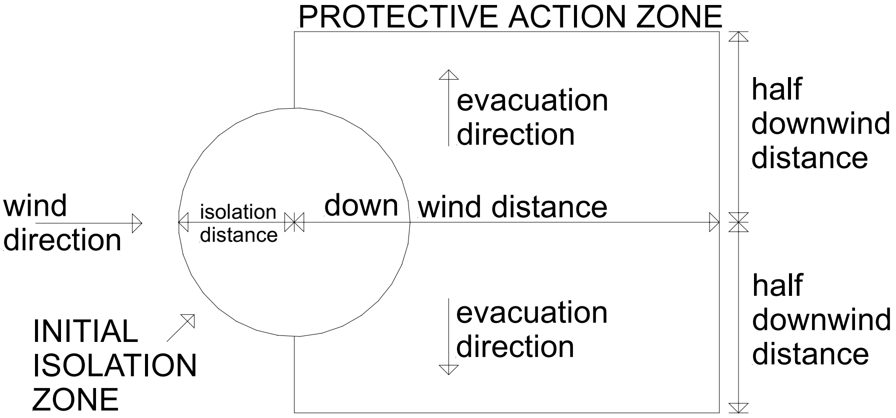
- Use only spark-free shovels and explosion proof equipment.
- Collect recoverable product into labelled containers for recycling.
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
- If contamination of drains or waterways occurs, advise emergency services.

PROTECTIVE ACTIONS FOR SPILL



From IERG (Canada/Australia)

Isolation Distance	15 metres
Downwind Protection Distance	100 metres
IERG Number	15

FOOTNOTES

1 PROTECTIVE ACTION ZONE is defined as the area in which people are at risk of harmful exposure. This zone assumes that random changes in wind direction confines the vapour plume to an area within 30 degrees on either side of the predominant wind direction, resulting in a crosswind protective action distance equal to the downwind protective action distance.

2 PROTECTIVE ACTIONS should be initiated to the extent possible, beginning with those closest to the spill and working away from the site in the downwind direction. Within the protective action zone a level of vapour concentration may exist resulting in nearly all unprotected persons becoming incapacitated and unable to take protective action and/or incurring serious or irreversible health effects.

3 INITIAL ISOLATION ZONE is determined as an area, including upwind of the incident, within which a high probability of localised wind reversal may expose nearly all persons without appropriate protection to life-threatening concentrations of the material.

4 SMALL SPILLS involve a leaking package of 200 litres (55 US gallons) or less, such as a drum (jerrican or box with inner containers). Larger packages leaking less than 200 litres and compressed gas leaking from a small cylinder are also considered "small spills".

LARGE SPILLS involve many small leaking packages or a leaking package of greater than 200 litres, such as a cargo tank, portable tank or a "one-tonne" compressed gas cylinder.

5 Guide 131 is taken from the US DOT emergency response guide book.

6 IERG information is derived from CANUTEC - Transport Canada.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Containers, even those that have been emptied, may contain explosive vapours.
- Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- DO NOT allow clothing wet with material to stay in contact with skin.

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Section 7 - HANDLING AND STORAGE

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of overexposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights or ignition sources.
- Avoid generation of static electricity.
- DO NOT use plastic buckets.
- Earth all lines and equipment.
- Use spark-free tools when handling.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

SUITABLE CONTAINER

- Packing as supplied by manufacturer.
- Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C)

(i) : Removable head packaging;
(ii) : Cans with friction closures and
(iii) : low pressure tubes and cartridges may be used.

- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

STORAGE INCOMPATIBILITY

- Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous.

Ketones in this group:

- are reactive with many acids and bases liberating heat and flammable gases (e.g., H_2).
- react with reducing agents such as hydrides, alkali metals, and nitrides to produce flammable gas (H_2) and heat.
- are incompatible with isocyanates, aldehydes, cyanides, peroxides, and anhydrides.
- react violently with aldehydes, HNO_3 (nitric acid), HNO_3 + H_2O_2 (mixture of nitric acid and hydrogen peroxide), and $HClO_4$ (perchloric acid).
- may react with hydrogen peroxide to form unstable peroxides; many are heat- and shock-sensitive explosives.

A significant property of most ketones is that the hydrogen atoms on the carbons next to the carbonyl group are relatively acidic when compared to hydrogen atoms in typical hydrocarbons. Under strongly basic conditions these hydrogen atoms may be abstracted to form an enolate anion. This property allows ketones, especially methyl ketones, to participate in condensation reactions with other ketones and aldehydes. This type of condensation reaction is favoured by high substrate concentrations and high pH (greater than 1 wt% NaOH).

- Avoid storage with reducing agents.

continued...

- Avoid strong bases.
- Avoid reaction with oxidising agents.

For 2,4-pentanedione:

- Segregate from halogens.
- Store away from steel, nickel, zinc, galvanized iron, tinned iron, copper and copper alloys.

STORAGE REQUIREMENTS

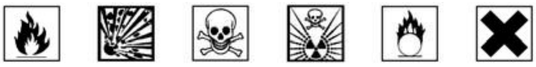
- Store in original containers in approved flammable liquid storage area.
- Store away from incompatible materials in a cool, dry, well-ventilated area.
- DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- No smoking, naked lights, heat or ignition sources.
- Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access.
- Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances.
- Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems.
- Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors.
- Keep adsorbents for leaks and spills readily available.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

In addition, for tank storages (where appropriate):

- Store in grounded, properly designed and approved vessels and away from incompatible materials.
- For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up.
- Storage tanks should be above ground and diked to hold entire contents.

Rotate all stock to prevent ageing. Use on FIFO (First In-First Out) basis.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS



+ X + X X +

+: May be stored together
O: May be stored together with specific preventions
X: Must not be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

Source	Material	TWA ppm	TWA mg/m³	STEL ppm	STEL mg/m³
Australia Exposure Standards	acetic acid glacial (Acetic acid)	10	25	15	37
Australia Exposure Standards	amyl methyl ketone (Methyl n- amyl ketone)	50	233		

The following materials had no OELs on our records

- 2, 4- pentanedione: CAS:123- 54- 6

continued...

• 2, 4- hexanedione:	CAS:3002- 24- 2

EMERGENCY EXPOSURE LIMITS

Material	Revised IDLH Value (mg/m3)	Revised IDLH Value (ppm)
acetic acid glacial		50
amyl methyl ketone		800

ODOUR SAFETY FACTOR (OSF)

OSF=21 ("ACETIC ACID, GLACIAL")

■ Exposed individuals are NOT reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class C, D or E.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

Classification into classes follows:

Class	OSF	Description
A	550	Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV- TWA for example) is being reached, even when distracted by working activities
B	26- 550	As " A" for 50- 90% of persons being distracted
C	1- 26	As " A" for less than 50% of persons being distracted
D	0.18- 1	10- 50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached
E	<0.18	As " D" for less than 10% of persons aware of being tested

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MATERIAL DATA

2,4-PENTANEDIONE:

■ Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation
- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

CEL TWA for 2,4-pentadione: 20 ppm, 82 mg/m3 [cf recommended OEL, Union Carbide]

The disagreeable odour associated with relatively low concentrations of 2,4-pentanedione, in the atmosphere, may produce nausea. Exposure to about 1000 ppm for 30 minutes may result in the inhalation of

continued...

harmful and potentially fatal amounts of the material.

Odour Safety Factor(OSF)

OSF=21 (2,4-pentanedione.

2,4-HEXANEDIONE:

■ Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

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- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

ACETIC ACID GLACIAL:

■ for acetic acid:

NOTE:Detector tubes for acetic acid, measuring in excess of 1 ppm, are commercially available.

Exposure at or below the TLV-TWA and TLV-STEL is thought to protect the worker against conjunctival, nose and respiratory tract irritation.

Odour Safety Factor(OSF)

OSF=21 ("ACETIC ACID, GLACIAL").

AMYL METHYL KETONE:

■ For amyl methyl ketone:

Odour Threshold Value: 0.18 ppm (detection)

The TLV-TWA is well below the highest level of vapour (1025 ppm) reported to be associated with adverse effects in animals including dermal irritation.

Odour Safety Factor (OSF)

OSF=1.4E2 (2-HEPTANONE).

Exposed individuals are reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class A or B.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

Classification into classes follows:

Class	OSF	Description
A	550	Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV- TWA for example) is being reached, even when distracted by working activities
B	26- 550	As " A" for 50- 90% of persons being distracted

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C	1- 26	As " A" for less than 50% of persons being distracted
D	0.18- 1	10- 50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached
E	<0.18	As " D" for less than 10% of persons aware of being tested

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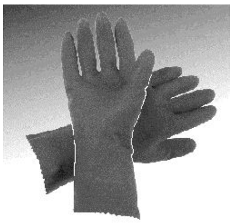
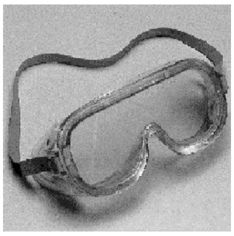
PERSONAL PROTECTION





EYE
- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

HANDS/FEET
- Wear chemical protective gloves, eg. PVC.
- Wear safety footwear or safety gumboots, eg. Rubber.

NOTE:
- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:
- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).
- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.
- Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

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OTHER
- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets), non sparking safety footwear.

RESPIRATOR
■ Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Breathing Zone Level ppm (volume)	Maximum Protection Factor	Half- face Respirator	Full- Face Respirator
1000	10	AB- AUS	-
1000	50	-	AB- AUS
5000	50	Airline *	-
5000	100	-	AB- 2
10000	100	-	AB- 3
	100+		Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. For further information consult your
Occupational Health and Safety Advisor.

ENGINEERING CONTROLS
■ For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25- 0.5 m/s (50- 100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5- 1 m/s (100- 200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1- 2.5 m/s (200- 500 f/min.)

Within each range the appropriate value depends on:

continued...

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood- local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Colourless, or slightly yellow liquid with an unpleasant rancid odour; mixes with water. Odour threshold is 0.01 ppm. Miscible with ethanol, diethyl ether, chloroform, toluene and carbon disulfide. Protect from light or material resinifies on storage.

PHYSICAL PROPERTIES

Liquid.
Mixes with water.

State	Liquid	Molecular Weight	100.12
Melting Range (°C)	- 23.5	Viscosity	Not Available
Boiling Range (°C)	140.4	Solubility in water (g/L)	Miscible
Flash Point (°C)	36.1	pH (1% solution)	Not applicable.
Decomposition Temp (°C)	Not Available	pH (as supplied)	Not applicable
Autoignition Temp (°C)	340	Vapour Pressure (kPa)	0.933 @ 20 deg.
Upper Explosive Limit (%)	11.6	Specific Gravity (water=1)	0.9721
Lower Explosive Limit (%)	2.4	Relative Vapour Density (air=1)	3.45
Volatile Component (%vol)	100	Evaporation Rate	Not available
Gas group	IIA		

Material	Value
2, 4- PENTANEDIONE:	
log Kow	1.9- 2.25
AMYL METHYL KETONE:	
log Kow 1.98	

Section 10 - CHEMICAL STABILITY AND REACTIVITY INFORMATION

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.

continued...

Section 10 - CHEMICAL STABILITY AND REACTIVITY INFORMATION

- Product is considered stable.
- Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

■ Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.
■ Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733).
■ Ingestion of 2,4-pentanedione (acetylacetone) may produce irritation of the mouth, oesophagus and stomach producing abdominal discomfort, nausea, vomiting diarrhoea, dizziness, malaise and fainting.
■ Considered an unlikely route of entry in commercial/industrial environments. The liquid may produce gastrointestinal discomfort and may be harmful if swallowed. Ingestion may result in nausea, pain and vomiting. Vomit entering the lungs by aspiration may cause potentially lethal chemical pneumonitis.

EYE

■ Exposure to 2,4-pentadione may produce excessive redness of the eyes and swelling of the conjunctivae; blinking and tearing may occur. Corneal damage is unlikely.
■ There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain. There may be damage to the cornea. Unless treatment is prompt and adequate there may be permanent loss of vision. Conjunctivitis can occur following repeated exposure.

SKIN

■ Open cuts, abraded or irritated skin should not be exposed to this material.
■ 2,4-Pentadione may produce contact dermatitis or urticaria. Prolonged contact with 2,4-pentanedione may produce severe discomfort or pain, redness and swelling and corrosion, ulceration and development of fissures. The inflamed area may show bleeding.
■ Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
■ Skin contact with the material may be harmful; systemic effects may result following absorption.
■ The material may cause mild but significant inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.

INHALED

■ Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.
■ Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.
■ There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.
■ At sufficiently high doses the material may be neurotoxic (i.e. poisonous to the nervous system).
■ High doses of 2,4-pentanedione produced dyspnae, severe, central nervous system depression and death in experimental animals. Similar effects were produced at lower repeated doses although some animals survive and develop a central nervous system disorder characterised by irreversible cerebellar
syndrome. Thymic necrosis and atrophy accompany the central nervous system damage. [Patty's].
Inhalation of vapours may produce narcosis.
■ Ketone vapours irritate the nose, throat and mucous membrane. High concentrations depress the central

continued...

nervous system, causing headache, vertigo, poor concentration, sleep and failure of the heart and breathing. Some ketones can cause multiple nerve disorders, inducing "pins and needles" and weakness in the limbs.

CHRONIC HEALTH EFFECTS

■ Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.
There is limited evidence that, skin contact with this product is more likely to cause a sensitisation reaction in some persons compared to the general population.
Repeated overexposure to 200 ppm 2,4-pentanedione vapour may result in inflammation of the nasal mucosa. Higher concentrations may produce central nervous system effects, and immune system and bone marrow deficits. Recurrent exposure to high concentrations of the 2,4-pentadione vapour (~650 ppm) produces lethal degenerative lesions in the central nervous system and thymus. Exposure in pregnancy can cause damage to the foetus.

TOXICITY AND IRRITATION

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY	IRRITATION
Oral (rat) LD50: 970 mg/kg *	Skin (rabbit): 10 mg/24h
Oral (rat) LD50: 55 mg/kg	Skin (rabbit): 0.476 - SEVERE
Dermal (rabbit) LD50: 810 mg/kg	Skin (rabbit): 488 mg - Mild

*[Union Carbide]

■ The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Section 12 - ECOLOGICAL INFORMATION

2,4-pentanedione 96 hr LC50 (71.6) mg/L Rainbow trout,donaldson trout Fish Source: Experimental
acetic acid glacial 96 hr LC50 (88) mg/L Fathead minnow Fish Source: Experimental

Refer to data for ingredients, which follows:

AMYL METHYL KETONE:
2,4-HEXANEDIONE:
■ For ketones:
Ketones, unless they are alpha, beta--unsaturated ketones, can be considered as narcosis or baseline toxicity compounds
Hydrolysis may also involve the addition of water to ketones to yield ketals under mild acid conditions. However, this addition of water is thermodynamically favorable only for low molecular weight ketones. This addition is an equilibrium reaction that is reversible upon a change of water concentration and the reaction ultimately leads to no permanent change in the structure of the ketone substrateThe higher molecular weight ketones do no form stable ketals. Therefore, the ketones are stable to water under ambient environmental conditions
Another possible reaction of ketones in water involves the enolic hydrogen on the carbons bonded to the carbonyl function. Under conditions of high pH (pH greater than 10), the enolic proton is abstracted by base (OH-) forming a carbanion intermediate that may react with other organic substrates (e.g., ketones, esters, aldehydes) containing a center for nucleophilic attack. The reactions, commonly recognized as condensation reactions, produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavorable.
Based on its reactions in air, it seems likely that ketones undergo photolysis in water. It is probable that ketones will be biodegraded to an appreciable degree by micro-organisms in soil and water. They are unlikely to bioconcentrate or biomagnify.

continued...

2,4-HEXANEDIONE:
ACETIC ACID GLACIAL:
AMYL METHYL KETONE:
2,4-PENTANEDIONE:
■ DO NOT discharge into sewer or waterways.

2,4-PENTANEDIONE:

■ log Pow (Verschueren 1983):	1.9/2.25
■ Algae IC50 (72hr.) (mg/l):	2.7- 8.5
■ BCF<100:	0.7, 0.75
■ Water solubility (g/l):	166000
■ log Kow (Prager 1995):	0.14
■ log Pow (Verschueren 1983):	1.90/2.25
■ BOD5:	5.60%
■ BOD20:	69.6

■ Harmful to aquatic organisms.
■ for 2,4-pentanedione:
log Kow : 1.9-2.25
BOD 5 if unstated: 5.60%
Harmful to aquatic life/ birdlife.
Environmental fate:
Biodegradation of 2,4-pentadione occurs in the soil. Leaching into ground water is expected to occur. Biodegradation in water is expected to proceed at a moderate rate. No significant bioaccumulation is expected to occur.
In air 2,4-pentadione undergoes photochemical degradation to hydroxyl radicals. The material is expected to be removed from air by wet deposition with a half-life between 10 and 30 days.

2,4-HEXANEDIONE:

ACETIC ACID GLACIAL:

■ Fish LC50 (96hr.) (mg/l):	88, 92
■ Daphnia magna EC50 (48hr.) (mg/l):	32
■ Algae IC50 (72hr.) (mg/l):	90
■ log Kow (Prager 1995):	- 0.31
■ log Kow (Sangster 1997):	- 0.17
■ log Pow (Verschueren 1983):	1.8E+0

■ Ecotoxicity:
The tolerance of water organisms towards pH margin and variation is diverse. Recommended pH values for test species listed in OECD guidelines are between 6.0 and almost 9. Acute testing with fish showed 96h-LC50 at about pH 3.5.
■ Acetic acid and its salts (the acetates) can be grouped together because of their close structural relationships, their natural occurrence in plants and animals, and their fundamental role in cell metabolism, particularly in the tricarboxylic acid cycle (also known as the citric acid or Kreb’s cycle), which is where humans get their energy.

- Acetic acid is degraded photochemically in the atmosphere to produce hydroxyl radicals (estimated typical half-life of 22 days). Physical removal of acetates on atmospheric particulates may occur via wet or dry deposition.
- Natural water will neutralise dilute solutions of acetic acid.
- Spills of acetic acid on soil will readily biodegrade - the biodegradation rate for acetic acid after 14 days under aerobic conditions is 74 days.
- In invertebrates the toxicity of acetic acid (EC50 = 50-450 mg/L, depending on test species) -under static conditions, the 48 hour EC50 value for acetic acid is 65 mg/L for aquatic invertebrates (the test media was not neutralised). When the test solutions are neutralised, to form acetates, the static 48 hour EC50 for acetic acid is 6000 mg/L. In renewal systems with aquatic invertebrates, 48 hour EC50s for acetic acid are 100 mg/L and 180 mg/L.
- Fish LC50 (96 h): 75-88 mg/L.

continued...

- Acetic acid is not expected to bioconcentrate in the aquatic system.
- Low concentrations of acetic acid are harmful to fish.
- Drinking water standards: none available.
- Soil Guidelines: none available.
- Air Quality Standards: none available.

■ Prevent, by any means available, spillage from entering drains or water courses.

AMYL METHYL KETONE:
■ log Kow (Sangster 1997): 1.98

log Kow 1.98
BOD 5 if unstated: 10 0.5
Toxicity invertebrate: cell mult. inhib.17-67mg/L
Effects on algae and plankton: cell mult. inhib. algae 3.5-17mg/L

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
2, 4- pentanedione	LOW		LOW	HIGH
2, 4- hexanedione	LOW		LOW	HIGH
acetic acid glacial	LOW		LOW	HIGH
amyl methyl ketone	LOW		LOW	HIGH

Section 13 - DISPOSAL CONSIDERATIONS

- Containers may still present a chemical hazard/ danger when empty.
- Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- Where possible retain label warnings and MSDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.
A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction,
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

continued...

Section 14 - TRANSPORTATION INFORMATION

Labels Required: FLAMMABLE LIQUID,TOXIC

HAZCHEM:
□ *2Y Use alcohol resistant foam

Land Transport UNDG:

Class or division:	3	Subsidiary risk:	6.1
UN No.:	2310	UN packing group:	III

Shipping Name:PENTANE-2,4-DIONE

Air Transport IATA:

ICAO/IATA Class:	3 (6.1)	ICAO/IATA Subrisk:	None
UN/ID Number:	2310	Packing Group:	III
Special provisions:	None		

Shipping Name: PENTANE-2,4-DIONE

Maritime Transport IMDG:

IMDG Class:	3	IMDG Subrisk:	6.1
UN Number:	2310	Packing Group:	III
EMS Number:	F- E, S- D	Special provisions:	None
Limited Quantities:	5 L		

Shipping Name: PENTANE-2,4-DIONE

Section 15 - REGULATORY INFORMATION

REGULATIONS

2,4-pentanedione (CAS: 123-54-6) is found on the following regulatory lists;
"Australia Hazardous Substances","Australia Inventory of Chemical Substances (AICS)","International Council of Chemical Associations (ICCA) - High Production Volume List","OECD Representative List of High Production Volume (HPV) Chemicals"
Regulations for ingredients

acetic acid glacial (CAS: 64-19-7) is found on the following regulatory lists;
"Australia Exposure Standards","Australia Hazardous Substances","Australia High Volume Industrial Chemical List (HVICL)","Australia Illicit Drug Reagents/Essential Chemicals - Category III","Australia Inventory of Chemical Substances (AICS)","Australia National Pollutant Inventory","Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Appendix E (Part 2)","Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Appendix F (Part 3)","Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Schedule 2","Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Schedule 5","Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Schedule 6","CODEX General Standard for Food Additives (GSFA) - Additives Permitted for Use in Food in General, Unless Otherwise Specified, in Accordance with GMP","GESAMP/EHS Composite List - GESAMP Hazard Profiles","IMO IBC Code Chapter 17: Summary of minimum requirements","IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk","International Council of Chemical Associations (ICCA) - High Production Volume List","OECD Representative List of High Production Volume (HPV) Chemicals"

amyl methyl ketone (CAS: 110-43-0) is found on the following regulatory lists;
"Australia Exposure Standards","Australia Hazardous Substances","Australia Inventory of Chemical Substances (AICS)","GESAMP/EHS Composite List - GESAMP Hazard Profiles","IMO IBC Code Chapter 17: Summary of minimum requirements","IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk","OECD Representative List of High Production Volume (HPV) Chemicals"

continued...

No data for 2,4-hexanedione (CAS: , 3002-24-2)

Section 16 - OTHER INFORMATION

MSDS SECTION CHANGES

The following table displays the version number of and date on which each section was last changed.

Section Name	Version	Date	Section Name	Version	Date	Section Name	Version	Date
Advice to Doctor	4	1- Jun- 2007	Storage (storage incompatibility)	4	1- Jun- 2007	Acute Health (eye)	4	1- Jun- 2007
First Aid (eye)	4	1- Jun- 2007	Storage (storage requirement)	4	1- Jun- 2007	Acute Health (inhaled)	4	1- Jun- 2007
First Aid (swallowed)	4	1- Jun- 2007	Storage (suitable container)	4	1- Jun- 2007	Acute Health (skin)	4	1- Jun- 2007
Fire Fighter (fire fighting)	4	1- Jun- 2007	Engineering Control	4	1- Jun- 2007	Acute Health (swallowed)	4	1- Jun- 2007
Fire Fighter (fire incompatibility)	4	1- Jun- 2007	Exposure Standard	4	1- Jun- 2007	Chronic Health	4	1- Jun- 2007
Fire Fighter (fire/explosion hazard)	4	1- Jun- 2007	Personal Protection (eye)	4	1- Jun- 2007	Toxicity and Irritation (Other)	4	1- Jun- 2007
Spills (major)	4	1- Jun- 2007	Personal Protection (hands/feet)	4	1- Jun- 2007	Disposal	4	1- Jun- 2007
Handling Procedure	4	1- Jun- 2007	Physical Properties	4	1- Jun- 2007			

■

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

The above information is believed to be accurate and represent the best information currently available to us, but does not represent any warranty expressed or implied of the properties of the product. User should make their own investigation to determine the suitability of the information for their particular purpose.

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